

Greenlam/2024-25

July 09, 2024

The Manager

BSE Limited
Department of Corporate Services
Floor 25, P. J. Towers, Dalal Street
Mumbai - 400 001

Fax No. 022-2272-3121/1278/1557/3354

Email: corp.relations@bseindia.com

BSE Scrip Code: 538979

The Manager

National Stock Exchange of India Limited Exchange Plaza, Bandra Kurla Complex Bandra (E)

Mumbai - 400 051

Fax No. 022-2659-8237/8238/8347/8348

Email: cmlist@nse.co.in

NSE Symbol: GREENLAM

Sub: Business Responsibility and Sustainability Report (BRSR) for Financial Year 2023-24

Dear Sir/Madam,

Pursuant to the applicable provisions of Regulation 34 (2) (f) of Securities and Exchange Board of India (Listing Obligations and Disclosure Requirements) Regulations, 2015, we are enclosing herewith the Business Responsibility and Sustainability Report (BRSR) of the Company for the Financial Year 2023-2024.

You are requested to take the above information on records.

Thanking you, Your faithfully,

For GREENLAM INDUSTRIES LIMITED

PRAKASH KUMAR BISWAL COMPANY SECRETARY & VICE PRESIDENT – LEGAL

Encl: As above

Business Responsibility & Sustainability Reporting

SECTION A: GENERAL DISCLOSURES

- I. Details of the listed entity
- 1. Corporate Identity Number (CIN) of the Listed Entity: L21016DL2013PLC386045
- 2. Name of the Listed Entity: Greenlam Industries Limited
- 3. Year of incorporation: 2013
- 4. Registered office address: 203, 2nd Floor, West Wing, Worldmark 1, Aerocity, IGI Airport Hospitality District, New Delhi-110 037
- Corporate address: 203, 2nd Floor, West Wing, Worldmark 1, Aerocity, IGI Airport Hospitality District, New Delhi-110 037
- 6. E-mail: investor.relations@greenlam.com
- **7. Telephone:** +91-11-42791399
- 8. Website: www.greenlamindustries.com
- 9. Financial year for which reporting is being done: From April 01, 2023 to March 31, 2024
- **10. Name of the Stock Exchange(s) where shares are listed:** BSE Limited (BSE), National Stock Exchange of India Limited (NSE)
- 11. Paid-up Capital: ₹1275.74 Lakhs
- 12. Name and contact details (telephone, email address) of the person who may be contacted in case of any queries on the BRSR report:

Mr. Ashok Kumar Sharma, Chief Financial Officer

Contact No.: +91-11-42791399

Email Id: ashok.sharma@greenlam.com

13. Reporting boundary - Are the disclosures under this report made on a standalone basis (i.e., only for the entity) or on a consolidated basis (i.e., for the entity and all the entities which form a part of its consolidated financial statements, taken together).

Standalone

14. Name of assurance provider: Not Applicable15. Type of assurance obtained: Not Applicable

II. Products/Services

16. Details of business activities (accounting for 90% of the turnover):

S. No.	Description of Main Activity	Description of Business Activity	% of Turnover of the entity
1.	Manufacturing	Wood and wood products, furniture,	100
		paper, and paper products	

17. Products/Services sold by the entity (accounting for 90% of the entity's Turnover):

S.	Product/Service	NIC Code	% of total Turnover
No.			contributed
1.	Laminates and Allied Products	16219	87.34
2.	Veneer and Allied Products	16211	9.87
3.	Plywood	16211	2.79

Greenlam Industries Limited | Annual Report 2023-24 178 Corporate overview | Statutory report | Financial section

III. Operations

18. Number of locations where plants and/or operations/offices of the entity are situated:

Location	Number of plants	Number of offices	Total
National	4	21	25
International	0	16	16

In addition, the Company has 1 Corporate Office, 10 Regional Distribution Centers, 7 Warehouses and 2 Experience Centers in India.

19. Markets served by the entity:

a. Number of locations

Location	Number			
National (No. of States & UTs)	28 states and 8 union territories			
International (No. of Countries)	100+ countries			

b. What is the contribution of exports as a percentage of the total turnover of the entity? 38.67%

c. A brief on types of customers

Greenlam is committed to deliver best-in-class products and services to its customers. Our customers include trade partners (super stockist, distributor, wholesaler, dealer/retailer), OEM, project and institutional customers, architects and designers, and fabricators. We have been successful in building trust among our customers through wide range of quality products.

IV. Employees

20. Details as at the end of Financial Year:

a. Employees and workers (including differently abled):

Sr.	Particulars	Total	Male		Female					
No.		(A)	No. (B)	% (B / A)	No. (C)	% (C / A)				
EMPLOYEES										
1.	Permanent (D)	1884	17 10	92.62	139	7.38				
2.	Other than Permanent (E)	127	124	97.64	3	2.36				
3.	Total employees (D + E)	2011	1869	92.94	142	7.06				
		WORI		-						
4.	Permanent (F)	739	739	100.00	0	0.00				
5.	Other than Permanent (G)	3622	3418	94.37	204	5.63				
6.	Total workers (F + G)	4361	4157	95.32	204	4.68				

b. Differently abled Employees and workers:

S.	Particulars	Total	Ma	ale	Fen	nale
No.		(A)	No. (B)	% (B / A)	No. (C)	% (C / A)
	DIFFE	RENTLY ABI	LED EMPLO	YEES		
1.	Permanent (D)	-	-	-	-	-
2.	Other than Permanent (E)	-	-	-	-	-
3.	Total differently abled	-	-	-	-	-
	employees (D + E)					
	DIFF	ERENTLY AI	BLED WORK	CERS		
4.	Permanent (F)	-	-	-	-	-
5.	Other than Permanent (G)	-	-	-	-	-
6.	Total differently abled	-	-	-	-	-
	workers (F + G)					

21. Participation/Inclusion/Representation of women

Particulars	Total	No. and percentage of Females			
	(A)	No. (B)	% (B / A)		
Board of Directors	8	2	25%		
Key Management Personnel (other than Directors)	2	0	NIL		

22. Turnover rate for permanent employees and workers (Disclose trends for the past 3 years)

	FY 2023-2024		FY	FY 2022-2023			FY 2021-2022		
	Male	Female	Total	Male	Female	Total	Male	Female	Total
Permanent	23.0%	30.5%	23.6%	16.5%	32.5%	17.6%	16.3%	35.8%	17.5%
Employees									
Permanent	2.6%	0.0%	2.6%	2.6%	0.0%	2.6%	2.1%	0.0%	2.1%
Workers									

V. Holding, Subsidiary and Associate Companies (including joint ventures)

23. (a) Names of holding / subsidiary / associate companies / joint ventures

Sr. No.	Name of the holding/ subsidiary / associate companies / joint ventures (A)	Indicate whether holding/ subsidiary/ Associate/ Joint Venture	% of shares held by listed entity^	Does the entity indicated at column A, participate in the Business Responsibility initiatives of the listed entity? (Yes/No)
1	Greenlam Asia Pacific Pte. Ltd.	Subsidiary	100	No
2	Greenlam America Inc.	Subsidiary	100	No
3	Greenlam Europe (UK) Ltd.	Subsidiary	100	No
4	Greenlam Asia Pacific (Thailand) Co. Ltd.	Subsidiary	97.5	No
5	Greenlam Holding Co. Ltd.	Subsidiary	99	No
6	Pt Greenlam Asia Pacific	Subsidiary	99	No
7	Greenlam Decolan SA	Subsidiary	100	No
8	Greenlam Limited (Formerly Greenlam South Limited)	Subsidiary	100	No
9	Pt Greenlam Indo Pacific	Subsidiary	67	No
10	Greenlam Rus LLC	Subsidiary	100	No
11	Greenlam Poland Sp. z.o.o.	Subsidiary	100	No

[^]Includes controlling interest

VI. CSR Details

24. (i) Whether CSR is applicable as per section 135 of Companies Act, 2013: (Yes/No):

Yes

a. Turnover (in ₹): 2123.50 croresb. Net worth (in ₹): 903.85 crores

VII. Transparency and Disclosures Compliances

25. Complaints/Grievances on any of the principles (Principles 1 to 9) under the National Guidelines on Responsible Business Conduct:

Stakeholder	Grievance		Y 2023-24		FY 2022-23		
group from whom complaint is received	Redressal Mechanism in Place (Yes/No) (If Yes, then provide web-link for grievance redress policy)	Number of complaints filed during the year		Remarks	Number of complaints filed during the year	Number of complaints pending resolution at close of the year	Remarks
Communities	The Company does not have a structured mechanism to receive and redress grievances of communities	Nil	NA	Nil	Nil	NA	Nil
Investors (other than shareholders)	Yes (https://www. greenlamindustries. com/investor/ contact-details.html)	Nil	NA	Nil	Nil	NA	Nil

Greenlam Industries Limited | Annual Report 2023-24 180 Corporate overview | Statutory report | Financial section

No.

3

4

5

Water

Energy

GHG and

Carbon

Emissions

Health &

Safety of

Products

Occupational

Health &

Safety

Management

Management

Risk

Risk

Risk

Opportunity

Risk

Stakeholder	Grievance	ı	FY 2023-24		ı	FY 2022-23	
group from whom complaint is received	Redressal Mechanism in Place (Yes/No) (If Yes, then provide web-link for grievance redress policy)	Number of complaints filed during the year	Number of complaints pending resolution at close of the year	Remarks	Number of complaints filed during the year	Number of complaints pending resolution at close of the year	Remarks
Shareholders	Yes (https://www. greenlamindustries. com/investor/ contact-details.html)	Nil	NA	Nil	Nil	NA	Nil
Employees and workers	nployees Yes		NA	Nil	Nil	NA	Nil
Customers*	Yes (https://csrp. greenlam.com/login)	1156	146	Nil	538	14	Nil
Value Chain Partners#	Yes	Nil	NA	Nil	Nil	NA	Nil

^{*} The link provided on the Company's website enables our customers to lodge their complaints / grievances related to our products #For value chain partners to report grievances, Company has outlined detailed escalation matrix in its COBEC document. However, COBEC is an internal document and is not available for public view.

26. Overview of the entity's material responsible business conduct issues

Please indicate material responsible business conduct and sustainability issues pertaining to environmental and social matters that present a risk or an opportunity to your business, rationale for identifying the same, approach to adapt or mitigate the risk along-with its financial implications, as per the following format:

Sr. No.	Material issue identified	Indicate whether risk or opportunity (R/O)	Rationale for identifying the risk/ opportunity	In case of risk, approach to adapt or mitigate	Financial implications of the risk or opportunity (Indicate positive or negative implications)
1	Environmental Compliance	Risk	Non-compliance with the applicable environmental law/ regulations/ guidelines in India may lead to fines / penalties / reputational damages	Regular tracking and compliance with all applicable environmental laws	Negative
2	Effluent & Waste Management	Risk	Improper handling of waste generated from business activities can damage nearby environment, affect health of people and communities, impact company's reputation and may even lead to closure of operations.	Specific procedures in place for generation, storage and disposal of hazardous waste, Biomedical waste, E-waste, Battery, Solid Waste and Plastic waste.	Negative

Material issue Indicate Rationale for In case of risk, **Financial** identified whether identifying the implications of the approach risk or risk/ opportunity risk or opportunity to adapt or opportunity mitigate (Indicate positive (R/O) or negative implications) Sustainable Risk Risk arising due Periodic due Negative Sourcing of to sourcing of diligence is Raw Material raw material from conducted

> for suppliers supplying raw material used in manufacturing of highpressure laminates.

Water recycling

implemented

to reduce the

dependency

water sources

Use of Biomass/

biofuel as a fuel

in operations

adoption of

renewable

equipment

accounting

in process

Obtained

from

development

certifications

Greenguard Gold and

ISO 45001

Greenlabel, NSF

implemented

across plants

energy. Use of

energy efficient

GHG Emission

Greater

on external

initiatives

Negative

Negative

Negative

Positive

Negative

illegal sources

Disruption

of business

scarcity

electricity.

Emerging

Emerging

emissions

customers

regulations for

Engaging with

and proactive

disclosure of

information about product safety

Risk of adverse

employee health

and wellbeing.

impact on

disclosure of GHG

regulations for

adoption of clean

technology and

renewable energy

operations due to

water shortage or

Increase in price

of diesel, coal and

Greenlam Industries Limited | Annual Report 2023-24 183 Corporate overview | Statutory report | Financial section

SECTION B: MANAGEMENT AND PROCESS DISCLOSURES

This section is aimed at helping businesses demonstrate the structures, policies and processes put in place towards adopting the NGRBC Principles and Core Elements.

Dis	closure Questions	P1	P2	P3	P4	P5	P6	P7	P8	P9
Pol	licy and management processes					,				
1.	a. Whether your entity's policy/	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	policies cover each principle and									
	its core elements of the NGRBCs.									
	(Yes/No)									
	b. Has the policy been approved by	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	the Board? (Yes/No) *									
	c. Web Link of the Policies, if available	https	://www	v.green	lamind	ustries.d	com/inv	/estor/c	ompar	1y-
		polic	y.html							
		Refer	to Tabl	e 1						
2.	Whether the entity has translated the	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	policy into procedures. (Yes / No)									
3.	Do the enlisted policies extend to your	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
	value chain partners? (Yes/No)									
4.	Name of the national and international	Refer	to tabl	e 2						
	codes/certifications/labels/ standards									
	adopted by your entity and mapped to									
	each principle									
5.	Specific commitments, goals and						iality as			
	targets set by the entity with defined						etting s			tments
ļ	timelines, if any.			<u></u>			materia			
6.	Performance of the entity against						iality as			
	the specific commitments, goals and						etting s			
	targets along-with reasons in case the		_	_			ed mate			inciple
	same are not met	wise	pertorn	nance i	s disclo	sed in s	subsequ	ient se	ction.	•
	vernance, leadership and oversight	Λ+							/୮೧	· () : : : : : : : : : : : : : : : : : :
7.	Statement by director responsible						cial-go			G) is
	for the business responsibility report,						duct n			
	highlighting ESG related challenges, targets and achievements (listed entity						n from th tandi			
	has flexibility regarding the placement						compa			
	of this disclosure						itally re			
	Of this disclosure						noderat			
							ement,			-
						_	o clima			
							d to ir		-	
		vendors, customers and community engagement, a framework of relationships that protects the company from unexpected								
		supply or demand or production shocks. At Greenlam, ESG								
							right th			
						_	g-term s	_	_	.,
Dis	closure Questions	P1	P2	Р3	P4	P5	P6	P7	P8	P9
8.	Details of the highest authority	Mr. A	Ashok	Kumar	Sharm	a, Chi	ef Fina	ncial C	Officer	of the
	responsible for implementation and	Com	pany sh	nall act	as Busi	ness Re	esponsil	oility He	ead (BR	Head)
	oversight of the Business Responsibility						mpleme			
	policy (ies).	Respo	onsibilit	ty initia	tives. M	r. Saura	bh Mitt	al, Mana	aging D	irector
		& CEO	O of the	Comp	any sha	ıll be re	sponsik	ole for c	verseei	ing the
			ementa							
9.	Does the entity have a specified	Yes, N	Лr. Saur	abh Mi	ttal, Ma	naging	Directo	or & CEO	O of the	5
	Committee of the Board/ Director				sible fo	r decisi	on mak	ing on	sustain	ability
	responsible for decision making on	relate	ed issue	S						
	sustainability related issues? (Yes / No).									
	If yes, provide details.									
10.	Details of Review of NGRBCs by the Comp	oany:								

Subject for Review	Indicate whether review was undertaken by Director / Committee of the Board/ Any other Committee							Frequency (Annually/ Half yearly/ Quarterly/ Any other – please specify)										
	P1	P2	Р3	P4	P5	P6	P7	P8	P9	P1	P2	Р3	P4	P5	P6	P7	P8	P9
Performance against above policies and follow up action	Y	Y	Y	Y	Y	Y	Υ	Υ	Υ				Quarterly					
Compliance with statutory requirements of relevance to the principles, and rectification of any non-compliances	Y	Υ	Y	Y	Y	Y	Υ	Y	Υ	Quarterly								
11. Has the entity carr	ied o	ut in	depe	ende	nt as:	sessr	nent,	/	<u> </u>	P1	P2	P3	P4	P5	Р6	P7	P8	P9
	working of its policies by an external No No																	
12. If answer to question (1) above is "No" i.e., not all Principles are covered by a policy, reasons to be stated: Not Applicable																		

 $^{{\}it *The COBEC document which aligns with the requirements of several Principles has been approved by our Executive Directors.}$

Disclosure Questions	P1	P2	P3	P4	P5	P6	P7	P8	P9
The entity does not consider the Principles material to its business (Yes/No) The entity is not at a stage where it is in a position to formulate and implement the policies on specified principles (Yes/No)									
The entity does not have the financial or/ human and technical resources available for the task (Yes/No)	Not applicable		ole						
It is planned to be done in the next financial year (Yes/No)									
Any other reason (please specify)									

Table 1- Annexure to 1a- Policies Aligned to NGRBC Principles

Principles	Greenlam Industries Limited Policy(ies)
P1	Code of Business Ethics and Conduct (COBEC)
	Business Responsibility Policy
P2	Code of Business Ethics and Conduct, Quality (COBEC)
	Quality, Environment, Health & Safety Policy
	Business Responsibility Policy
P3	Quality, Environment, Health & Safety Policy
	Business Responsibility Policy
P4	Corporate Social Responsibility Policy
P5	Code of Business Ethics and Conduct (COBEC)
	Business Responsibility Policy
	Human Rights Policy
P6	Quality, Environment, Health & Safety Policy
	Business Responsibility Policy
P7	Business Responsibility Policy
P8	Business Responsibility Policy
P9	Business Responsibility Policy

Greenlam Industries Limited | Annual Report 2023-24 184 Scriptorate overview | Statutory report | Financial section

Table 2- Annexure to 4- National and International Standards

Principles	Name of the national and international codes/certifications/labels/ standards
P2	ISO 14001 Environment Management System
	 ISO 45001 Occupational Health and Safety Management System
	ISO 50001 Energy Management System
	FSC, PEFC, Greenguard, NSF, SEFA certification
P3	ISO 14001 Environmental Management System
	ISO 50001 Energy Management System
	FSC, PEFC, GRIHA, GreenPro FSC, FSC, FSC, FSC, FSC, FSC, FSC, FSC,
	UN Guiding principle on business and human rights, International Labor Organization
	Core Conventions
P4	Materiality assessment and Stakeholder Engagement in line with GRI Standards
P5	 UN Guiding principle on business and human rights, International Labor Organization
	Core Conventions
P6	ISO 14001 Environment Management System
	ISO 50001 Energy Management System
	FSC, PEFC, Greenguard, NSF, SEFA certification
P9	ISO 9001 Quality Management System
	ISO14001 Environment Management System
	ISO 50001 Energy Management System

SECTION C: PRINCIPLE WISE PERFORMANCE DISCLOSURE

This section is aimed at helping entities demonstrate their performance in integrating the Principles and Core Elements with key processes and decisions. The information sought is categorized as "Essential" and "Leadership". While the essential indicators are expected to be disclosed by every entity that is mandated to file this report, the leadership indicators may be voluntarily disclosed by entities which aspire to progress to a higher level in their quest to be socially, environmentally and ethically responsible.

PRINCIPLE 1: Businesses should conduct and govern themselves with integrity, and in a manner that is Ethical, Transparent and Accountable.

Essential Indicators

1. Percentage coverage by training and awareness programmes on any of the Principles during the financial year:

Segment	Total number of training and awareness programmes held	Topic / principles covered under the training and its impact	%age of persons in respective category covered by the awareness programmes
Board of Directors	NIL	-	-
Key Managerial Personnel	NIL	-	-
Employees other than BoD & KMPs	43	Awareness Sessions on Greenlam Code of Business Ethics and Conduct(COBEC), Awareness Session on POSH, Human Rights	70%
Workers	30	Awareness Sessions on Greenlam Code of Business Ethics and Conduct(COBEC), Awareness Session on POSH, Human Rights	39%

2. Details of fines / penalties /punishment/ award/ compounding fees/ settlement amount paid in proceedings (by the entity or by directors / KMPs) with regulators/ law enforcement agencies/ judicial institutions, in the financial year, in the following format (Note: the entity shall make disclosures on the basis of materiality as specified in Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 and as disclosed on the entity's website):

Monetary									
Category	NGRBC Name of the regulatory/ enforcement agenci judicial institution		Amount (In INR '000)	Brief of the Case	Has an appeal been preferred? (Yes/No)				
Penalty/ Fine		N	VIL						
Settlement		Nil							
Compounding Fees		1	Vil						

Non-Monetary								
	NGRBC Principle	Name of the regulatory/ enforcement agencies/ judicial institutions	Brief of the Case	Has an appeal been preferred? (Yes/No)				
Imprisonment		Nil						
Punishment		Nil						

3. Of the instances disclosed in Question 2 above, details of the Appeal/Revision preferred in cases where monetary or non-monetary action has been appealed.

Case Details	Name of regulatory/enforcement agencies/judicial institutions
	Not applicable

4. Does the entity have an anti-corruption or anti-bribery policy? If yes, provide details in brief and if available, provide a web-link to the policy.

Yes. Greenlam Industries Limited has defined guidelines on anti-corruption and anti-bribery as part of Code of Business Ethics and Conduct (COBEC). The COBEC covers all employees whether directly or indirectly employed with the company as well as its subsidiaries and affiliate companies. It also extends to contractual and part time employees, interns and apprentices. Further, employees who are directly dealing with third parties, vendors, suppliers and distributors on behalf of the Company, have the obligation to provide relevant information to these third parties to ensure that they comply with the applicable policies and sections of the COBEC. However, COBEC is an internal document and is not available for public view.

Anti-Corruption & Bribery Clause is also provided under Code of Conduct of Business Partners which can be accessed through the below link.

 $https://www.greenlamindustries.com/pdf-file/GRLM_Code-of-Conduct-for-Suppliers-06-04-2023.pdf$

5. Number of Directors/KMPs/employees/workers against whom disciplinary action was taken by any law enforcement agency for the charges of bribery/ corruption:

	FY 2023-24	FY 2022-23
Directors	Nil	Nil
KMPs	Nil	Nil
Employees	Nil	Nil
Workers	Nil	Nil

6. Details of complaints with regard to conflict of interest

	FY 20	23-24	FY 2022-23		
	Number	Remarks	Number	Remarks	
Number of complaints received in relation to issues of	Nil	N.A	Nil	N.A	
Conflict of Interest of the Directors					
Number of complaints received in relation to issues of	Nil	N.A	Nil	N.A	
Conflict of Interest of the KMPs					

7. Provide details of any corrective action taken or underway on issues related to fines / penalties / action taken by regulators/ law enforcement agencies/ judicial institutions, on cases of corruption and conflicts of interest.

Nil

8. Number of days of accounts payables ((Accounts payable *365) / Cost of goods/services procured) in the following format:

	FY 2023-24	FY 2022-23
Number of days of accounts payables	48	49

9. Open-ness of business

Provide details of concentration of purchases and sales with trading houses, dealers, and related parties along-with loans and advances & investments, with related parties, in the following format:

Parameter	Metrics	FY 2023-24	FY 2022-23
Concentration of Purchases	a. Purchases from trading houses as % of total purchases	NIL	NIL
	b. Number of trading houses where purchases are made from	NIL	NIL
	c. Purchases from top 10 trading houses as % of total purchases from trading houses	NIL	NIL
Concentration of Sales	a. Sales to dealers / distributors as % of total sales	85.63%	84.58%
	b. Number of dealers / distributors to whom sales are made	2062	1369
	c. Sales to top 10 dealers/distributors as % of total sales to dealers /distributors	28.75%	32.31%
Share of RPTs in	a. Purchases (Purchases with related parties /Total Purchases)	3.67%	1.03%
	b. Sales (Sales to related parties / Total Sales)	26.88%	29.90%
	a. Loans & advances (Loans & advances given to related parties / Total loans & advances)	NIL	NIL
	d. Investments (Investments in related parties / Total Investments made)	74.38%	55.52%

Leadership Indicators

1. Awareness programmes conducted for value chain partners on any of the Principles during the financial year:

Total number of awareness programmes held	Topics / principles covered under the training	%age of value chain partners covered (by value of business done with such partners) under the awareness programmes
Nil	Nil	Nil

2. Does the entity have processes in place to avoid/ manage conflict of interests involving members of the Board? (Yes/No) If Yes, provide details of the same.

Yes, Greenlam Industries Limited has stringent procedures to avoid any conflict of interest involving members of the Board. Company's Code of Conduct for Board Member covers Conflict of interest for Board of Directors as well. In addition, the company has policy on related party transaction and dealing with related party transactions. Company policies are available here https://www.greenlamindustries.com/ investor/company-policy.html

Corporate overview | Statutory report | Financial section

PRINCIPLE 2: Businesses should provide goods and services in a manner that is sustainable and safe

Essential Indicators

1. Percentage of R&D and capital expenditure (capex) investments in specific technologies to improve the environmental and social impacts of product and processes to total R&D and capex investments made by the entity, respectively.

	FY 2023-24	FY 2022-23	Details of improvements in environmental and social
			impacts
R&D	100%	100%	CAPEX and Developmental expenses to enhance EHS
Capex	12.5%	43.4%	performance were made on
			New Fire alarm system in Behror plant, main laminate section
			Electrostatic Precipitator for reduction of Particulate Matter emission in Behror Plant
			Increased one more ETP/STP in Behror unit for increasing water treatment capacity
			 Rainwater harvesting pits added which increases the capacity by about 50% in Behror and Nalagarh Plant.
			Apart from this, upgradation of the existing fire alarm systems have been carried out at Behror Plant.

2. a. Does the entity have procedures in place for sustainable sourcing? (Yes/No) Yes.

b. If yes, what percentage of inputs were sourced sustainably?

Nearly 92% of core Veneer inputs for Plywood production are sourced through Agro forestry. 13.4% Paper raw material consumed and 40.1% Particle Boards consumed are sustainably sourced from FSC Certified suppliers.

3. Describe the processes in place to safely reclaim your products for reusing, recycling and disposing at the end of life, for (a) Plastics (including packaging) (b) E-waste (c) Hazardous waste and (d) other waste.

The company does not have a formal mechanism to safely reclaim its products as laminates have a long shelf life of 20 years or more. Decorative Veneers, Engineered Wooden Flooring, Engineered Doors and Prelaminated Particle Board can be recycled, if needed. In addition, the company also provides its customers a Safety Data Sheet alongwith the final product which contains instructions for disposing of laminates as per applicable regulations in the respective geographies / location. Some of the safe disposal techniques of laminates includes landfill, incineration or co-processing in cement manufacturing. Safety Data Sheet is also available on company website at the link below

Chrome-extension://efaidnbmnnnibpcajpcqlclefindmkaj/https://www.greenlam.co.in/media/pdf/ Safety%20Data%20Sheet%20%E2%80%93%20Laminates%20and%20Compacts.pdf

4. Whether Extended Producer Responsibility (EPR) is applicable to the entity's activities (Yes / No). If yes, whether the waste collection plan is in line with the Extended Producer Responsibility (EPR) plan submitted to Pollution Control Boards? If not, provide steps taken to address the same.

The Extended Producers Responsibility (EPR) is applicable to our company under the Plastic Waste Management Rules of 2016. We have taken EPR registration and we are ensuring the processing of their plastic packaging waste as mandated by the aforesaid rules.

Leadership Indicators

1. Has the entity conducted Life Cycle Perspective / Assessments (LCA) for any of its products (for manufacturing industry) or for its services (for service industry)? If yes, provide details in the following format?

No, LCA has been undertaken as a part of Environment Product Declaration (EPD) Assessment. chrome-extension://efaidnbmnnnibpcajpcglclefindmkaj/https://www.greenlam.co.in/media/pdf/ EPDHPL.pdf

Greenlam Industries Limited | Annual Report 2023-24 188 Corporate overview | Statutory report | Financial section

2. If there are any significant social or environmental concerns and/or risks arising from production or disposal of your products / services, as identified in the Life Cycle Perspective / Assessments (LCA) or through any other means, briefly describe the same along-with action taken to mitigate the same.

Please refer answer no. 1 above.

3. Percentage of recycled or reused input material to total material (by value) used in production (for manufacturing industry) or providing services (for service industry).

Indicate input material	Recycled or re-used input	Recycled or re-used input material to total materia			
	FY 2023-24	FY 2022-23			
Kraft Paper for High Pressure Laminate	48.1%	29.0%			
Production					

4. Of the products and packaging reclaimed at end of life of products, amount (in metric tonnes) reused, recycled, and safely disposed, as per the following format:

Material	FY 2023-2024			3-2024 F\		
	Re-used	Recycled	Safely Disposed	Re-used	Recycled	Safely Disposed
Plastics (including packaging)	0	0	554.3	0	0	539
E-waste	0	0	2.7	0	0	1.68
Hazardous waste	5.0	0	14.9	4.5	0	16.5
Paper Waste	0	0	2815.8	0	0	3284.0
Wood Waste	0	0	4424.5	0	0	1506.1
Iron Waste	0	0	225.0	0	0	196.7
Sanding Dust	0	0	7957.2	0	0	10698.7
HPL Cutting	0	0	1434.9	0	0	2662.1

5. Reclaimed products and their packaging materials (as percentage of products sold) for each product category.

Indicate product category	Reclaimed products and their packaging materials as % of total products sold in respective category
	None

PRINCIPLE 3: Businesses should respect and promote the well-being of all employees, including those in their value chains

Essential Indicators

1. a.Details of measures for the well-being of employees

			% o	f emplo	yees co	vered b	у				
Category	Total (A)	l Health insurance		Accident insurance		Maternity benefits		Paternity Benefits		Day Care facilities	
		No. (B)	% (B / A)	No. C	% (C / A)	No. (D)	% (D / A)	No.(E)	% (E / A)	No. (F)	% (F / A)
	Permanent employees										
Male	1745	1745	100	1745	100	N.A	N.A	1745	100	NIL	N.A
Female	139	139	100	139	100	139	100	N.A	N.A	NIL	N.A
Total	1884	1884	100	1884	100	139	100	1745	100	NIL	N.A
	Other than Permanent employees										
Male	124	124	100	NIL	N.A	N.A	N.A	124	100	NIL	N.A
Female	3	3	100	NIL	N.A	3	100	N.A	N.A	NIL	N.A
Total	127	127	100	NIL	N.A	3	100	124	100	NIL	N.A

1. b. Details of measures for the well-being of workers:

% of employees covered by											
Category	Total (A)		alth rance		ident rance		ernity nefits		ernity efits		Care lities
		No. (B)	% (B / A)	No. C	% (C / A)	No. (D)	% (D / A)	No.(E)	% (E / A)	No. (F)	% (F / A)
	Permanent Workers										
Male	739	739	100	739	100	N.A	N.A	739	100	NIL	N.A
Female	0	0	N.A	0	N.A	0	N.A	N.A	N.A	NIL	N.A
Total	739	739	100	739	100	0	N.A	739	100	NIL	N.A
Other than Permanent Workers											
Male	3418	3418	100	NIL	N.A	N.A	N.A	3418	100	NIL	N.A
Female	204	204	100	NIL	N.A	204	100	N.A	N.A	NIL	N.A
Total	3622	3622	100	NIL	N.A	204	100	3418	100	NIL	N.A

c. Spending on measures towards well-being of employees and workers (including permanent and other than permanent) in the following format –

	FY 2023-24	FY 2022-23
Cost incurred on well-being measures as a % of total	0.07%	0.06%
revenue of the company		

2. Details of retirement benefits, for Current Financial Year and Previous Financial Year.

Benefits		FY 2023-2024		FY 2022-23				
	No. of employees covered as a % of total employee		Deducted and deposited with the authority (Y/N/N.A.)	No. of employees covered as a % of total employees	No. of workers covered as a % of total workers	Deducted and deposited with the authority (Y/N/N.A.)		
PF	100%	100%	Y	100%	100%	Y		
Gratuity	100%	Nil	NA	100%	Nil	NA		
ESI	30%	98%	Y	80%	100%	Y		

 Accessibility of workplaces Are the premises / offices of the entity accessible to differently abled employees and workers, as per the requirements of the Rights of Persons with Disabilities Act, 2016? If not, whether any steps are being taken by the entity in this regard.

Yes

4. Does the entity have an equal opportunity policy as per the Rights of Persons with Disabilities Act, 2016? If so, provide a web-link to the policy.

Yes, equal opportunity is covered under COBEC document. However, COBEC is an internal document of the Company.

5. Return to work and Retention rates of permanent employees and workers that took parental leave.

Gender	Permanent en	nployees	Permanent workers			
	Return to work rate	Retention rate	Return to work rate	Retention rate		
Male	100%	100%	NA	NA		
Female	100%	100%	NA	NA		
Total	100%	100%	NA	NA		

6. Is there a mechanism available to receive and redress grievances for the following categories of employees and worker? If yes, give details of the mechanism in brief.

	Yes/No
	(If Yes, then give details of the mechanism in brief)
Permanent Workers	Yes, Grievance Redressal is part of company's COBEC
Other than Permanent Workers	which is applicable to employees, suppliers, business
Permanent Employees	partners, etc. The COBEC details out procedures for
Other than Permanent Employees	reporting a concern, escalation matrix, procedures for
	protection against retaliation, procedures of handling
	frivolous complaints and disciplinary action.

Greenlam Industries Limited | Annual Report 2023-24 190 Corporate overview | Statutory report | Financial section

7. Membership of employees and worker in association(s) or Unions recognized by the listed entity:

Nil. None of our employees are members to any recognized association or trade unions.

8. Details of training given to employees and workers:

Category		FY	2023-24	1 ^			FY	2022-2	3^	
	Total (A)	On H and s meas	afety	On S upgra		Total On Health On Sk (D) and safety upgrada measures		and safety		
		No. (B)	% (B / A)	No. C	% (C / A)		No.(E)	% (E / A)	No. (F)	% (F / A)
			Per	manent	Employe	ees				
Male	1745	495	28.4%	1384	79.4%	1335	238	17.8%	1097	82%
Female	139	2	1.4%	121	87.1%	96	0		96	100%
Total	1884	497	26.4%	1505	79.9%	1431	238	16.6%	1193	83%
	•	***************************************	Pe	rmanen	t Worke	rs	•		•	•
Male	739	347	47.0%	595	80.5%	643	345	53.6%	298	46.3%
Female	0	0	0.0%	0	0.0%	0	0	0.0%	0	0.0%
Total	739	347	47.0%	595	80.5%	643	345	53.6%	298	46.3%
		-	Other th	nan Pern	nanent V	Vorkers			-	
Male	3542	2164	61.1%	1775	50.1%	1440	1071	74%	369	26%
Female	207	75	36.2%	25	12.1%	9	5	55%	4	45%
Total	3749	2239	59.7%	1800	48.0%	1449	1076	74%	373	26%

[^]This does not cover "Other than Permanent Employees" data

9. Details of performance and career development reviews of employees and workers:

Category	FY 2023-24								
	Total (A)	No. (B)	%(B / A)	Total (C)	No. (D)	% (D / C)			
Permanent Employees									
Male	1745	1745	100	1415	1415	100			
Female	139	139	100	110	110	100			
Total	1884	1884	100	1525	1525	100			
		Perma	nent Workers	5					
Male	Nil	Nil	Nil	Nil	Nil	Nil			
Female	Nil	Nil	Nil	Nil	Nil	Nil			
Total	Nil	Nil	Nil	Nil	Nil	Nil			

The above data is with respect to permanent employees and permanent workers

10. Health and safety management system:

a. Whether an occupational health and safety management system has been implemented by the entity? (Yes/ No). If yes, the coverage such system?

Yes, Our Occupational Health and Safety Management System is based on ISO 45001:2018 and it covers manufacturing plants at Behror, Rajasthan, Nalagarh, Himachal Pradesh and Prantij, Gujarat.

b. What are the processes used to identify work-related hazards and assess risks on a routine and non-routine basis by the entity?

Hazard Identification and Risk Assessment and Incident Management System are in place to identify work-related hazards and assess risks on routine and non-routine basis.

c. Whether you have processes for workers to report the work-related hazards and to remove themselves from such risks. (Y/N)

d. Do the employees/ worker of the entity have access to non-occupational medical and healthcare services? (Yes/ No)

Yes

11. Details of safety related incidents, in the following format:

Safety Incident/Number	Category	FY 2023-24	FY 2022-23
Lost Time Injury Frequency Rate (LTIFR)	Employees	0.66	0
(per one million-person hours worked)	Workers	0.12	0
Total recordable work-related injuries	Employees	1	0
	Workers	1	0
No. of fatalities	Employees	0	0
	Workers	0	0
High consequence work-related injury or	Employees	0	0
ill-health (excluding fatalities)	Workers	0	0

12. Describe the measures taken by the entity to ensure a safe and healthy workplace.

Following measures are undertaken by the company during the reporting year

- Hazard Identification and Risk Assessment of all processes and machinery
- Machine Guarding, Sensors, Workplace Safety Trainings, Personal Protective Equipment Provision
- Provision of reporting of Unsafe Conditions and Unsafe Acts
- Safety Committee Meetings
- Permit to Work system
- Health Check-up
- First Aid, Fire Fighting System, OHC and Ambulance Provision
- Safety mock drills and emergency evacuation trainings

13. Number of Complaints on the following made by employees and workers:

Category		FY 2023-24		FY 2022-23				
	Filed during the year	Pending resolution at the end of year	Remarks	Filed during the year	Pending resolution at the end of year	Remarks		
Working Conditions	0	0	N.A	0	0	N.A		
Health & Safety	0	0	N.A	0	0	N.A		

14. Assessments for the year:

	% of your plants and offices that were assessed (by entity or statutory authorities or third parties)
Health and safety practices	100%*
Working Conditions	100%

^{*}The plants at Behror, Nalagarh and Prantij are periodically assessed in accordance with ISO 14001 and 45001. No major observations/non-compliances reported in the respective audits.

15. Provide details of any corrective action taken or underway to address safety-related incidents (if any) and on significant risks / concerns arising from assessments of health & safety practices and working conditions.

Though no major observations have been highlighted during ISO audits, however on proactive basis following measures were implemented during the reporting year

- Machine Guarding strengthening at Impregnators-Dryers
- Trolley design improvement
- Rearrangement of Operating control location in Press Assembly Area

Leadership Indicators

1. Does the entity extend any life insurance or any compensatory package in the event of death of (A) Employees (Y/N) (B) Workers (Y/N)

Yes, the company provides Future Service Gratuity (FSG) insurance to all employees in event of death.

Greenlam Industries Limited | Annual Report 2023-24 192 Corporate overview | Statutory report | Financial section

2. Provide the measures undertaken by the entity to ensure that statutory dues have been deducted and deposited by the value chain partners.

Periodic inspections are performed at the value chain partners to ensure that statutory dues are deducted and deposited as per due dates. For the contractors, plant HR teams conducts regular audits to ensure that all contractual employees are paid their statutory dues as per statutory timelines.

3. Provide the number of employees / workers having suffered high consequence work-related injury / ill-health / fatalities (as reported in Q11 of Essential Indicators above), who have been rehabilitated and placed in suitable employment or whose family members have been placed in suitable employment:

Particulars		of affected s/ workers	No. of employees/workers that are rehabilitated and placed in suitable employment or whose family members have been placed in suitable employment			
	FY 2023-24	FY 2022-23	FY 2023-24 FY 2022-23			
Employees	NIL	NIL	NIL NIL			
Workers	NIL	NIL	NIL NIL			

4. Does the entity provide transition assistance programs to facilitate continued employability and the management of career endings resulting from retirement or termination of employment? (Yes/ No)

No

Details on assessment of value chain partners:

Particulars	% of value chain partners (by value of business done with such partners) that were assessed
Health and safety practices	Nil
Working Conditions	Nil

6. Provide details of any corrective actions taken or underway to address significant risks / concerns arising from assessments of health and safety practices and working conditions of value chain partners.

Ni

PRINCIPLE 4: Businesses should respect the interests of and be responsive to all its stakeholders

Essential Indicators

1. Describe the processes for identifying key stakeholder groups of the entity.

Greenlam has undertaken detailed stakeholder engagement through an external agency in FY 2021-22 A detailed stakeholder identification process followed by stakeholder interactions was conducted. This process has helped Greenlam to identify stakeholder that:

- a. Are directly or indirectly dependent on Greenlam's products or services and associated performance
- b. Can influence or have impact on Greenlam's strategic or operational decision-making
- 2. List stakeholder groups identified as key for your entity and the frequency of engagement with each stakeholder group.

Stakeholder Group	Whether identified as Vulnerable & Marginalized Group (Yes/ No)	Channels of communication (Email, SMS, Newspaper, Pamphlets, Advertisement, Community Meetings, Notice Board, Website), Other	Frequency of engagement (Annually/ Half yearly/ Quarterly/ others – please specify)	Purpose and scope of engagement including key Topics and Concerns raised during such engagement
Customer	No	Emails, SMS, Pamphlets,	Regularly	Offers, product promotion,
		Advertisement, Website, Meetings		customer service, queries & feedback

Stakeholder	Whether	Channels of	Frequency of	Purpose and scope
Group	identified as	communication	engagement	of engagement
	Vulnerable &	(Email, SMS,	(Annually/	including key
	Marginalized	Newspaper,	Half yearly/	Topics and
	Group (Yes/	Pamphlets,	Quarterly/	Concerns raised
	No)	Advertisement,	others	during such
		Community Meetings,	– please	engagement
		Notice Board,	specify)	
		Website), Other		
Regulators	No	Email, Website	Regularly	Regulatory Compliances
Employees	No	Email, Notice Board,	Regularly	Trainings, Learning &
		Website		Development, Career
				Development and
				Performance Review,
				Health and Safety,
				Employee Recognition
Suppliers	No	Email, SMS	Regularly	Procurement
Investors	No	Email, SMS, Meetings,	Regularly	Business and Financial

PRINCIPLE 5: Businesses should respect and promote human rights

Essential Indicators

1. Employees and workers who have been provided training on human rights issues and policy(ies) of the entity, in the following format:

Category		FY 2023-24		FY 2022-23		
	Total (A)	No. of employee/ workers covered (B)	% (B / A)	Total (C)	No of employees/ workers covered (D)	% (D / C)
		Em	ployee			
Permanent	1884	1374	72.9%	1415	95	6.7%
Other than permanent	127	0	0%	0	0	0%
Total Employees	2011	1374	68.3%	1415	95	6.7%
		W	orkers			-
Permanent	739	420	56.9%	724	220	30.4%
Other than permanent	3622	1278	35.3%	3104	300	9.7%
Total Workers	4361	1698	38.9%	3828	520	13.6%

2. Details of minimum wages paid to employees and workers, in the following format:

Category		F	Y 2023-2	24			F`	23		
	Total (A)	Equal to Minimum Wage				(D) N		Equal to Minimum Wage		than mum ge
		No. (B)	% (B / A)	No. (C)	% (C / A)		No.(E)	% (E / D)	No. (F)	% (F / D)
	Employees									
Permanent		***************************************	***************************************	***************************************	***************************************	***************************************	***************************************	•	•	
Male	1745	NIL	-	1745	100	1415	NIL	-	1415	100
Female	139	NIL	-	139	100	110	NIL	-	110	100
Other than Perr	nanent	***************************************	•	•	•	***************************************	•	•	•	
Male	124	NIL	-	124	100	63	NIL	-	63	100
Female	3	NIL	-	3	100	0	NIL	-	0	NIL

Greenlam Industries Limited | Annual Report 2023-24 194 195 Corporate overview | Statutory report | Financial section

Category		F	Y 2023-2	24		FY 2022-23							
	Total (A)	Mini	linimum M		Minimum Minim		Minimum Minimum		Total (D)			More than Minimum Wage	
		No. (B)	% (B / A)	No. (C)	% (C / A)		No.(E)	% (E / D)	No. (F)	% (F / D)			
	Workers												
Permanent		•											
Male	739	NIL	-	-	100	724	NIL	_	724	100			
Female	0	NIL	-	0	NIL	0	NIL	-	0	NIL			
Other than Perr	Other than Permanent												
Male	3418	NIL	-	3418	100	3104	NIL	_	3104	100			
Female	204	NIL	-	204	100	159	NIL	-	159	100			

3. Details of remuneration/salary/wages, in the following format:

a. Median remuneration / wages:

Category		Male		Female
	Number	Median remuneration/ salary/ wages of	Number	Median remuneration/ salary/
		respective category ₹		wages of respective
		in Lakhs		category ₹ in Lakhs
Board of Directors (BoD)	6	25.65	2	275.7
Key Managerial Personnel	2	115.17	0	0
Employees other than BoD	1745	6.71	137	7.60
and KMP				
Workers	739	2.27	0	0

The above table shows data with respect to permanent employee and workers only

b. Gross wages paid to females as % of total wages paid by the entity, in the following format:

	FY 2023-24	FY 2022-23
Gross wages paid to females as % of total wages	7.22%	6.34%

The above table shows data with respect to permanent employee and workers only

4. Do you have a focal point (Individual/ Committee) responsible for addressing human rights impacts or issues caused or contributed to by the business? (Yes/No)

Ye

Describe the internal mechanisms in place to redress grievances related to human rights issues.

The company has vigil mechanism policy and anti-sexual harassment policy. In addition, the company's COBEC defines criteria for grievance redressal against violation of COBEC norms and is applicable to all employees and other value chain partners.

6. Number of Complaints on the following made by employees and workers:

Complaints		FY 2023-24 FY 2022-23		FY 2023-24		
	Filed during the year	Pending resolution at the end of year	Remarks	Filed during the year	Pending resolution at the end of year	Remarks
Sexual Harassment	Nil	NA		Nil	NA	
Discrimination at workplace	Nil	NA		Nil	NA	
Child Labour	Nil	NA		Nil	NA	
Forced Labour/ Involuntary Labour	Nil	NA		Nil	NA	
Wages	Nil	NA		Nil	NA	
Other Human Rights related issues	Nil	NA		Nil	NA	

7. Complaints filed under the Sexual Harassment of Women at Workplace (Prevention, Prohibition and Redressal) Act, 2013, in the following format:

	FY 2023-24	FY 2022-23
Total Complaints reported under Sexual Harassment on	NIL	NIL
of Women at Workplace (Prevention, Prohibition and		
Redressal) Act, 2013 (POSH)		
Complaints on POSH as a % of female employees /	NIL	NIL
workers		
Complaints on POSH upheld	NIL	NIL

8. Mechanisms to prevent adverse consequences to the complainant in discrimination and harassment cases.

Our COBEC outlines strict policy towards non-retaliation for the people who report a concern. Anyone who is found to be involved in retaliation or in targeting a person for reporting a misconduct or violation is subjected to strict disciplinary actions. All complaints of retaliation are reported to the Ethics Committee

9. Do human rights requirements form part of your business agreements and contracts? (Yes/No)

Yes

10. Assessments for the year:

Complaints	% of your plants and offices that were assessed (by entity or statutory authorities or third parties)
Child labour	Our Nalagarh, Himachal Pradesh plant is covered under
Forced/involuntary labour	annual SEDEX audit which covers all these aspects.The
Sexual harassment	plants at Behror, Nalagarh and Prantij are certified with
Discrimination at workplace	FSC COC certificate. Assessment of human rights is
Wages	done as Core Labour Requirements as a part of the FSC
3	COC audits conducted by DNV.

11. Provide details of any corrective actions taken or underway to address significant risks / concerns arising from the assessments at Question 10 above.

None.

PRINCIPLE 6: Businesses should respect and make efforts to protect and restore the environment

Essential Indicators

1. Details of total energy consumption (in Joules or multiples) and energy intensity, in the following format:

Parameter	FY 2023-24	FY 2022-23
From renewable sources		
Total electricity consumption (A)	2.8 TJ	3.1 TJ
Total fuel consumption (B)	679.8 TJ	357.6 TJ
Energy consumption through other sources (C)	-	-
Total energy consumed from renewable sources (A+B+C)	682.6 TJ	360.6 TJ
From non-renewable sources		
Total electricity consumption (D)	138.9 TJ	108.9 TJ
Total fuel consumption (E)	623.3 TJ	642.0 TJ
Energy consumption through other sources (F)	-	-
Total energy consumed from non-renewable sources (D+E+F)	762.2 TJ	750.9 TJ
Total energy consumed (A+B+C+ D+E+F)	1444.8 TJ	1111.6 TJ
From non-renewable sources		
Energy intensity per rupee of turnover (Total energy consumption / Revenue from operations)	36 kJ/Rupee	40 kJ/Rupee

Greenlam Industries Limited | Annual Report 2023-24 196 Corporate overview | Statutory report | Financial section

Parameter	FY 2023-24	FY 2022-23
Energy intensity per rupee of turnover adjusted for	821 kJ/USD	924 kJ/USD
Purchasing Power Parity (PPP*)		
(Total energy consumed / Revenue from operations adjusted for PPP)		
Energy intensity in terms of physical output	38 MJ/ Sheet (HPL)	43 MJ/Shee (HPL)
	7 MJ/Sq.m. (Plywood)	
Energy intensity (optional) – the relevant metric may		
be selected by the entity		

^{*} For the purpose of calculation of revenue adjusted Purchasing power parity (PPP), conversion factor @22.88 Rs/USD as per World Bank website has been considered.

Note: Indicate if any independent assessment/ evaluation/assurance has been carried out by an external agency? (Y/N) If yes, name of the external agency.

No

 Does the entity have any sites / facilities identified as designated consumers (DCs) under the Performance, Achieve and Trade (PAT) Scheme of the Government of India? (Y/N) If yes, disclose whether targets set under the PAT scheme have been achieved. In case targets have not been achieved, provide the remedial action taken, if any.

Not Applicable

3. Provide details of the following disclosures related to water, in the following format:

Parameter	FY 2023-24	FY 2022-23
Water withdrawal by source (in kiloliters)		
(i) Surface water	0	0
(ii) Groundwater	184231	185734
(iii) Third party water	4679	300
(iv) Seawater / desalinated water	0	0
(v) Others	0	0
Total volume of water withdrawal	188910	186034
(in kiloliters) (i + ii + iii + iv + v)		
Total volume of water consumption (in kiloliters)	188910	186034
Water intensity per rupee of turnover	0.009 L/Rupee	0.010 L/Rupee
(Total water consumption / Revenue from operations)		
Water intensity per rupee of turnover adjusted	0.20 L/USD	0.23 L/USD
for Purchasing Power Parity (PPP*) (Total water		
consumption / Revenue from operations adjusted for PPP)		
Water intensity in terms of physical output	8.5 L/Sheet (HPL)	10.7 L/Sheet (HPL)
	1.3 L/Sq.m. (Plywood)	
Water intensity (optional) – the relevant metric may		
be selected by the entity		

^{*} For the purpose of calculation of revenue adjusted Purchasing power parity (PPP), conversion factor @22.88 Rs/USD as per World Bank website has been considered.

Note: Indicate if any independent assessment/ evaluation/assurance has been carried out by an external agency? (Y/N) If yes, name of the external agency.

No

4. Provide the following details related to water discharged:

Parameter	FY 2023-24	FY 2022-23	
Water discharge by destination and level of treatment (in kilolitres) –			
(i) To Surface water	Nil	Nil	
- No treatment			
- With treatment – please specify level of treatment			
(ii) To Groundwater	Nil	Nil	
- No treatment			
- With treatment – please specify level of treatment			
(iii) To Seawater	Nil	Nil	

Parameter	FY 2023-24	FY 2022-23
- No treatment		
- With treatment – please specify level of treatment		
(iv) Sent to third-parties	Nil	Nil
- No treatment		
- With treatment – please specify level of treatment		
(v) Others	Nil	Nil
- No treatment		
- With treatment – please specify level of treatment		
Total water discharged (in kilolitres)	Nil	Nil

Note: Indicate if any independent assessment/ evaluation/assurance has been carried out by an external agency? (Y/N) If yes, name of the external agency.

No

5. Has the entity implemented a mechanism for Zero Liquid Discharge? If yes, provide details of its coverage and implementation.

Yes. All Greenlam facilities are equipped with Sewage Treatment Plant (STP) and Effluent Treatment Plant (ETP), wherever required. The treated wastewater is utilized primarily for gardening purposes. In addition to that, Reaction kettle distillates and wash waters are evaporated. The ETP sludge generated goes to authorized hazardous waste vendor for further disposal to landfill.

6. Please provide details of air emissions (other than GHG emissions) by the entity, in the following format:

Parameter	Please specify unit	FY 2023-24	FY 2022-23
NOx	MT	22.7	6.7
SOx	MT	27.6	10.6
Particulate matter (PM)s	MT	125.8	113.2
Persistent organic pollutants (POP)	MT	NA	NA
Volatile organic compounds (VOC)	MT	NA	NA
Hazardous air pollutants (HAP)	MT	NA	NA
Others - Carbon Mono Oxide (CO)	MT	8.4	1.6
Others - hydrocarbons	MT	0.1	5.4

Note: Indicate if any independent assessment/ evaluation/assurance has been carried out by an external agency? (Y/N) If yes, name of the external agency.

Yes, by Universal Analytical Labs

7. Provide details of greenhouse gas emissions (Scope 1 and Scope 2 emissions) & its intensity, in the following format

The organization will undertake GHG inventorization exercise for Scope 1 and Scope 2 categories in upcoming years.

Note: Indicate if any independent assessment/ evaluation/assurance has been carried out by an external agency? (Y/N) If yes, name of the external agency.

Not applicable

8. Does the entity have any project related to reducing Green House Gas emission? If yes, then provide details.

The Company is running its boilers at Behror and Tindivanam units on biofuels. This has resulted in substantial reduction of GHG emissions.

9. Provide details related to waste management by the entity, in the following format:

Parameter	FY 2023-24	FY 2022-23
Total Waste generated (in metric tonnes)	554.3	539
Plastic waste (A)	2.68	1.68
E-waste (B)	0.0027	0.002
Bio-medical waste (C)	0	0
Construction and demolition waste (D)	0.40	0.79

Parameter	FY 2023-24	FY 2022-23
Battery waste (E)	0	0
Radioactive waste (F)	0	0
Other Hazardous waste. Please specify, if any (G)	14.46	16.49
Other Non-hazardous waste generated (H). Please specify,	16873.0	18347.6
if any (Break-up by composition i.e. by materials relevant to		
the sector)#		
Total (A+B + C + D + E + F + G+ H)	17444.9	18905.6
Waste intensity per rupee of turnover (Total waste	0.82 g/Rupee	1.04 g/Rupee
generated / Revenue from operations)		
Waste intensity per rupee of turnover adjusted for	18.80 g/USD	23.90 g/USD
Purchasing Power Parity (PPP*) (Total waste generated /		
Revenue from operations adjusted for PPP)		
Waste intensity in terms of physical output	678.7 g/Sheet (HPL)	1111.5 g/Sheet
	1696.2 g/Sq.m.	(HPL)
	(Plywood)	
Waste intensity (optional) – the relevant metric may be		
selected by the entity		
For each category of waste generated, total waste recovery	rered through recycling	g, re-using or other
recovery operations (in metric tonnes)		
Category of waste		
(i) Recycled		
(ii) Re-used (used oil)	5.0	4.5
(iii) Other recovery operations		
Total	5.0	4.5
For each category of waste generated, total waste dis	posed by nature of di	sposal method (in
metric tonnes)		
Category of waste		
(i) Incineration	0.003	0.002
(ii) Landfilling	11.86	14.12
(iii) Other disposal operations	17433.08	18891.48

 $\textit{\# note shift this note at the end of the table and merge this table with next table, remove heading Parameter-FY 2023-24-FY 2022-23 \\$

Note: Indicate if any independent assessment/ evaluation/assurance has been carried out by an external agency? (Y/N) If yes, name of the external agency.

NI

10. Briefly describe the waste management practices adopted in your establishments. Describe the strategy adopted by your company to reduce usage of hazardous and toxic chemicals in your products and processes and the practices adopted to manage such wastes.

As part of Integrated Management System, waste management procedures are adopted for handling and disposal of hazardous and other waste, biomedical waste, e-waste, battery waste, solid waste and plastic waste with clear roles, responsibilities and accountabilities defined. The company has identified various categories of waste generated in different processes and laid down procedures of handling of waste as part of waste management system. Waste monitoring and management objectives are reviewed on yearly basis. Future actions are planned based on the previous practices and the findings.

11. If the entity has operations/offices in/around ecologically sensitive areas (such as national parks, wildlife sanctuaries, biosphere reserves, wetlands, biodiversity hotspots, forests,

199 Corporate overview | Statutory report | Financial section

coastal regulation zones etc.) where environmental approvals / clearances are required, please specify details in the following format:

	Location of operations/offices	Type of operations	Whether the conditions of environmental approval / clearance are being complied with? (Y/N) If no, the reasons thereof and corrective action taken, if any.		
Not applicable as none of company's operations are in/around ecological sensitive areas.					

12. Details of environmental impact assessments of projects undertaken by the entity based on applicable laws, in the current financial year:

Name and brief details of project	EIA Notification No.	Date	Whether conducted by independent external agency (Yes / No)	Results communicated in public domain (Yes / No)	Relevant Web link
Environmental	F1 (4)/ SEIAA/	9/11/2021	Yes	Yes	Please
clearance for proposed	SEAC-Raj/				refer
capacity expansion of	Sectt/Project/				below
Phenol Formaldehyde	Cat. 5(f)B2				for the
Resin and Melamine	(17017)/2019-				weblink
Formaldehyde Resin	20				
(Proposal No53767)					

13. Is the entity compliant with the applicable environmental law/ regulations/ guidelines in India; such as the Water (Prevention and Control of Pollution) Act, Air (Prevention and Control of Pollution) Act, Environment protection act and rules thereunder (Y/N). If not, provide details of all such non-compliances, in the following format:

Sr.	Specify the law/	Provide	Any fines/	Corrective
No.	regulation/	details of	penalties / action	action
	guidelines which was		taken by regulatory agencies such as	taken if
	not complied with	compliance	pollution control boards or by courts	any
Yes,	•	•	pollution control boards or by courts ole environmental law/ regulations/ guidelin	,

Leadership Indicators

1. Water withdrawal, consumption and discharge in areas of water stress (in kilolitres):

For each facility / plant located in areas of water stress, provide the following information:

- a. Name of the area: Behror (Rajasthan), Prantij (Gujarat)
- **b. Nature of operations:** Manufacturing of Laminates, Decorative Veneers, Engineered Wooden Flooring, Engineered Doors & Frames and Prelaminated Particle Boards
- ${\bf c.} \quad {\bf Water\ with drawal,\ consumption\ and\ discharge\ in\ the\ following\ format:}$

Parameter	FY 2023-24	FY 2022-23
Water withdrawal by source (in kilolitres) -		
(i) Surface water		-
(ii) Groundwater	184231	101770
(iii) Third party water	4679	300
(iv) Seawater / desalinated water	-	-
(v) Others	-	-
Total volume of water withdrawal (in kilolitres)	188910	101770
Total volume of water consumption (in kilolitres)	188910	101770
Water intensity per rupee of turnover (Water consumed / turnover) (Litre/Re)	0.009	0.005
Water discharge by destination and level of treatment (in kilolitres) –		
(i) To Surface water	Nil	Nil
- No treatment		

^{*} For the purpose of calculation of revenue adjusted Purchasing power parity (PPP), conversion factor @22.88 Rs./USD as per World Bank website has been considered.

Greenlam Industries Limited | Annual Report 2023-24 200 201 Corporate overview | Statutory report | Financial section

Parameter	FY 2023-24	FY 2022-23
- With treatment – please specify level of treatment		
(ii) To Groundwater	Nil	Nil
- No treatment		
- With treatment – please specify level of treatment		
(iii) To Seawater	Nil	Nil
- No treatment		
- With treatment – please specify level of treatment		
(iv) Sent to third-parties	Nil	Nil
- No treatment		
- With treatment – please specify level of treatment		
(v) Others	Nil	Nil
- No treatment		
- With treatment – please specify level of treatment		
Total water discharged (in kilolitres)	Nil	Nil

Note: Indicate if any independent assessment/ evaluation/assurance has been carried out by an external agency? (Y/N) If yes, name of the external agency.

No

2. Please provide details of total Scope 3 emissions & its intensity, in the following format:

Not Available. Currently Greenlam has not conducted Scope 3 GHG emission study.

Note: Indicate if any independent assessment/ evaluation/assurance has been carried out by an external agency? (Y/N) If yes, name of the external agency.

Not applicable

3. With respect to the ecologically sensitive areas reported at Question 10 of Essential Indicators above, provide details of significant direct & indirect impact of the entity on biodiversity in such areas along-with prevention and remediation activities.

Not Applicable

4. If the entity has undertaken any specific initiatives or used innovative technology or solutions to improve resource efficiency, or reduce impact due to emissions / effluent discharge / waste generated, please provide details of the same as well as outcome of such initiatives, as per the following format:

	Initiative undertaken	Details of the initiative (Web-link, if any, may be provided along-with summary)	Outcome of the initiative	
1	Recycling of used Hydraulic Oil	In house used hydraulic oil after filtering	5.0 MT of oil is reused and saved from fresh purchases	

5. Does the entity have a business continuity and disaster management plan? Give details in 100words/ web link.

At Greenlam, we understand the importance of maintaining operations in the face of unforeseen disruptions. Our comprehensive Business Continuity Plan (BCP) is designed to ensure the resilience and sustainability of our business processes, safeguarding the interests of our stakeholders, employees, and customers.

Our latest BCP encompasses key **Corporate Functions** viz. Information Technology, Sales & Commercial, Purchase, Production and Logistics along with Support Functions; Human Resource & Admin and application – SAP. In 1st phase we covered our 2 plants.

Key Objectives of Our BCP:

- Risk Identification, Assessment and Management
- Preparedness, Training and Prevention
- Response and Recovery
- Communication and Coordination
- Continuous Improvement

Our commitment to business continuity is an ongoing process. We continually review and refine our BCP to adapt to the evolving risk landscape and incorporate best practices around BCP. In the future, we will keep updating our BCP program. This proactive approach enables us to maintain operational resilience and uphold our promise of reliability to our customers and stakeholders. In the current years, we aim to enhance cross-functional collaboration to foster a unified response to disruptions and invest in innovative technologies to further fortify our business continuity framework. At Greenlam, resilience is not just a strategy-it is an integral part of our corporate ethos. We remain dedicated to ensuring that our operations are uninterrupted, and our stakeholders' interests are protected, no matter the challenges.

6. Disclose any significant adverse impact to the environment, arising from the value chain of the entity. What mitigation or adaptation measures have been taken by the entity in this regard?

Company has not undertaken any formal study to measure the negative environmental impact from its value chain.

7. Percentage of value chain partners (by value of business done with such partners) that were assessed for environmental impacts.

None

PRINCIPLE 7: Businesses, when engaging in influencing public and regulatory policy, should do so in a manner that is responsible and transparent

Essential Indicators

1. a. Number of affiliations with trade and industry chambers/ associations.

Greenlam Industries Limited has affiliations with 3 industry chambers/associations.

b. List the top 10 trade and industry chambers/ associations (determined based on the total members of such body) the entity is a member of/ affiliated to.

	Name of the trade and industry chambers/associations	Reach of trade and industry chambers/ associations (State/National)
1	Indian Laminate Manufacturers Association	National
2	The Plastics Export Promotion Council	National
3	The Federation of Indian Export Organizations	National

2. Provide details of corrective action taken or underway on any issues related to anticompetitive conduct by the entity, based on adverse orders from regulatory authorities.

Name of authority	Brief of the case	Corrective action taken
Nil		

Leadership Indicators

1. Details of public policy positions advocated by the entity:

Sr. No.	Public policy advocated	Method resorted for such advocacy	Whether information available in public domain? (Yes/No	Frequency of review by Board (Annually/ Half yearly/ Quarterly /Others – please specify)	Web Link, if available
1	PLI Scheme	Greenlam has made a representation	No	As and when	NA
	for High	to the Government of India through		required	
	Pressure	Indian Laminate Manufacturers			
	Laminates	Association for extending PLI scheme			
		to the laminate industry and the same			
		is being pursued with appropriate			
		authority.			

PRINCIPLE 8: Businesses should promote inclusive growth equitable development

Essential Indicators

1. Details of Social Impact Assessments (SIA) of projects undertaken by the entity based on applicable laws, in the current financial year.

Name and brief details of project	SIA Notification No.	Date of notification	Whether conducted by independent external agency (Yes / No)	Results communicated in public domain (Yes / No)	Relevant Web link
Not applicable					

2. Provide information on project(s) for which ongoing Rehabilitation and Resettlement (R&R) is being undertaken by your entity, in the following format:

	Name of Project for which R&R is ongoing	State	District	No. of Project Affected Families (PAFs)	% of PAFs covered by R&R	Amounts paid to PAFs in the FY (In INR)
Not applicable						

3. Describe the mechanisms to receive and redress grievances of the community.

Currently, the company does not have a structured mechanism to receive and redress grievances of the community. However, Company plans to develop and implement mechanism for community grievance redressal.

4. Percentage of input material (inputs to total inputs by value) sourced from suppliers:

Parameter	FY 2023-24	FY 2022-23
Directly sourced from MSMEs/ small producers	14.08%	8.70%
Directly from within India	54.5%	51.2%

Job creation in smaller towns - Disclose wages paid to persons employed (including employees or workers employed on a permanent or non-permanent / on contract basis) in the following locations, as % of total wage cost

Location	FY 2023-24	FY 2022-23
Rural	26.19%	18.06%
Semi-urban	19.76%	25.24%
Urban	3.69%	3.50%
Metropolitan	50.36%	50.20%

Note: The above data is excluding Board members and Foreign employee

Leadership Indicators

1. Provide details of actions taken to mitigate any negative social impacts identified in the Social Impact Assessments (Reference: Question 1 of Essential Indicators above):

Details of negative social impact identified	Corrective action taken
Not applicable	

2. Provide the following information on CSR projects undertaken by your entity in designated aspirational districts as identified by government bodies:

Not Applicable as Greenlam undertakes its CSR activities predominantly within the proximity of its manufacturing facilities.

3. (a) Do you have a preferential procurement policy where you give preference to purchase from suppliers comprising marginalized /vulnerable groups? (Yes/No)

No

Corporate overview | Statutory report | Financial section

(b) From which marginalized /vulnerable groups do you procure?

Not applicable

(c) What percentage of total procurement (by value) does it constitute?

4. Details of the benefits derived and shared from the intellectual properties owned or acquired by your entity (in the current financial year), based on traditional knowledge:

	Intellectual Property based on traditional knowledge	Owned/ Acquired (Yes/No)	Basis of calculating benefit share
		Not applicable	

5. Details of corrective actions taken or underway, based on any adverse order in intellectual property related disputes wherein usage of traditional knowledge is involved.

Name of authority	Brief of the case	Corrective action taken

Details of beneficiaries of CSR Projects:

Sr. No.	CSR Project	BNo. of persons benefitted from CSR Projects	% of beneficiaries from vulnerable and marginalized groups *
1.	Learning Links Foundation at Behror, Rajasthan and Nalagarh, Himachal Pradesh	Primary Direct Beneficiaries (students, teachers) - 148	
	 Improving learning outcomes in Primary Education in 1 school each in Behror and Nalagarh 	Indirect Beneficiaries (parents and community members reached through PTMs and community events) - 256	
2.	Mamta Health Institute for Mother and Child at Behror, Rajasthan and Nalagarh, Himachal Pradesh Improving maternal and child healthcare through awareness sessions and community activities in 34 villages in Behror, 9 villages in Nalagarh, and 2 villages in Prantij	Primary and Secondary Direct Beneficiaries (mothers, adolescents, senior citizens, frontline health workers, mothers- in-law, male members, PRI members, school teachers, health departments and district administration) - 4514 Indirect Beneficiaries (through community events) - 3428	
3.	Sehgal Foundation at Behror, Rajasthan Ensuring integrated village development through working on water and agriculture in a phasewise approach	Primary Direct Beneficiaries (Farmers, Village Development Committee members) – 16 Secondary Beneficiaries (community members) - 2281	
4.	Sir Syed Trust at Nalagarh, Himachal Pradesh Ensuring integrated village development through working on water, agriculture in a phase-wise approach	Primary Direct Beneficiaries (Farmers, Village Development Committee members) – 98 Secondary Beneficiaries (community members) - 500	

^{*} Currently the company is not tracking impact of its CSR activities on vulnerable and marginalized groups

PRINCIPLE 9: Businesses should engage with and provide value to their consumers in a responsible manner

Essential Indicators

1. Describe the mechanisms in place to receive and respond to consumer complaints and feedback.

Greenlam has provision of registering complaints / feedback from customers related to its products. The company has created a "Contact Us" tab on its website (https://www.greenlamindustries.com/contact-us. html) wherein customers can submit their queries, complaints and/ or suggestions on different product categories. Greenlam tracks and monitors all the customer submissions on regular basis.

2. Turnover of products and/or services as a percentage of turnover from all products/ service that carry information about:

	As a percentage to total turnover
Environmental and social parameters relevant to the product	Safety Data Sheet for high pressure laminate and allied segment is provided with the products and
Safe and responsible usage	available on company website. This comprises
Recycling and/or safe disposal	90% of the total turnover of the Company

Number of consumer complaints in respect of the following:

	FY 2023-24			FY 2022-23		
	Received during the year	Pending resolution at end of year	Remarks	Received during the year	Pending resolution at end of year	Remarks
Data privacy	Nil	NA		Nil	NA	
Advertising	Nil	NA		1	NIL	
Cyber-security	Nil	NA		Nil	NA	
Delivery of essential services	NA	NA		NA	NA	
Restrictive Trade Practices	Nil	NA		Nil	NA	
Unfair Trade Practices	Nil	NA		Nil	NA	
Other	Nil	NA		Nil	NA	

4. Details of instances of product recalls on account of safety issues:

	Number	Reasons for recall	
Voluntary recalls	Not Applicable		
Forced recalls			

5. Does the entity have a framework/policy on cyber security and risks related to data privacy? (Yes/No) If available, provide a web-link of the policy.

Yes. The company has in place framework on Information Security

6. Provide details of any corrective actions taken or underway on issues relating to advertising, and delivery of essential services; cyber security and data privacy of customers; re-occurrence of instances of product recalls; penalty / action taken by regulatory authorities on safety of products / services.

With respect to complaints received against the advertisement given, the Company either corrected or withdrew the same wherever necessary.

- 7. Provide the following information relating to data breaches:
 - Number of instances of data breaches

None

Corporate overview | Statutory report | Financial section

b. Percentage of data breaches involving personally identifiable information of customers.

None

c. Impact, if any, of the data breaches

Leadership Indicators

1. Channels / platforms where information on products and services of the entity can be accessed (provide web link, if available).

Details of all our products and services is available on our website: https://www.greenlamindustries.com/

2. Steps taken to inform and educate consumers about safe and responsible usage of products and/or services.

The company has obtained certification for 'Greenguard' and 'Greenlabel' among other for its products. The certification labels are displayed on the products for consumers to make informed decision. The company products are compliant to all the expected standards of VOCs, formalin, and other allied chemical constituents' emissions, The company also discloses this information in its corporate website. Additionally, customers are also provided with Safety Data Sheet to help them for safe handling and disposal of the products. This document is also available on company website at the link below

https://www.greenlam.com/india/media/pdf/Safety%20Data%20Sheet%20%E2%80%93%20 Laminates%20and%20Compacts.pdf

3. Mechanisms in place to inform consumers of any risk of disruption/discontinuation of essential services.

Our products do not qualify as essential services, however, whenever necessary, information about disruption is shared through e-mail / call / visit in person.

4. Does the entity display product information on the product over and above what is mandated as per local laws? (Yes/No/Not Applicable) If yes, provide details in brief.

Yes, 'Greenguard' and FSC® logos are displayed on applicable the high pressure laminates. In addition to that, BIS logo is also provided on applicable product categories. We also highlight that some of our products have anti-bacterial and anti-virus properties.

5. Did your entity carry out any survey with regard to consumer satisfaction relating to the major products / services of the entity, significant locations of operation of the entity or the entity as a whole? (Yes/No)

No.