

February 15, 2025

Ref:- GHL/2024-25/EXCH/118

The General Manager Dept. of Corporate Services BSE Limited, P J Towers, Dalal Street, Mumbai - 400 001 The Manager Listing Department National Stock Exchange of India Limited Exchange Plaza, C-1, Block G, Bandra Kurla Complex, Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation for Schedule of Analysts/Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Management will meet the following Investors/Analysts, as per the below schedule:

Date of Meeting	Name of Investor/Analyst Firm	Type of Meeting	Place of Meeting	Mode of Meeting
February 19, 2025	Investors Meeting	One to One and	Mumbai	Physical
		Group Meetings		1
February 20, 2025	Kotak Chasing Growth	One to One and	Mumbai	Physical
	2025 Conference	Group Meetings		
February 21, 2025	Investors Meeting	One to One and	Mumbai	Physical
		Group Meetings		

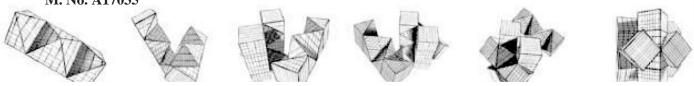
Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Note: Please note that the above meeting is subject to change in case of any unforeseen circumstances, on the part of Analysts/Investors/Company.

Kindly take the above on record.

For Global Health Limited

Rahul Ranjan Company Secretary & Compliance Officer M. No. A17035



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