



**November 18, 2024**

**Ref:- GH/2024-25/EXCH/87**

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

**Scrip Code: 543654**

**Symbol: MEDANTA**

**Sub:** Intimation for Schedule of Analysts/Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Management will participate in the following Investors/Analysts meet, as per the schedule detailed below:

<b>Date of Meeting</b>	<b>Name of Investor/Analyst Firm</b>	<b>Type of Meeting</b>	<b>Place of Meeting</b>	<b>Mode of Meeting</b>
November 23, 2024	Mirae Asset Mutual Fund	One to One	Virtual	
November 25 & 26, 2024	Meetings organized by Motilal Oswal Financial Services	One to One and Group meetings	Singapore	Physical
November 27 & 28, 2024	Meetings organized by Jefferies India	One to One and Group meetings	Hong Kong	Physical

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

*Note: Please note that the above meeting is subject to change in case of any unforeseen circumstances, on the part of Analysts/Investors/Company.*

Kindly take the above on record.

**For Global Health Limited**

**Rahul Ranjan**  
**Company Secretary & Compliance Officer**  
**M. No. A17035**

