

Novartis India Limited

Inspire - BKC, 7th Floor, Bandra Kurla Complex Bandra East Mumbai 400 051

Tel: 0091 22 50243000 Fax: 0091 22 50243000 Website: www.novartis.in CIN - L24200MH1947PLC006104

November 28, 2024

To. **BSE Limited** Phiroze Jeejeebhoy Towers, Dalal Street. Mumbai-400 001.

Scrip Code: 500672

Dear Sir/ Madam,

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on November 28, 2024, the following shareholders have reported the loss of share certificate: -

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02302551	SHIKHA K DAS	22671	15984208 - 15984297	90

Request you to kindly take the same on record.

Thanking you, Yours Sincerely,

For Novartis India Limited



Digitally signed by Maru Chandni DN: dc=com, dc=novartis, ou=people, cn=Maru Chandni Date: 2024.11.28 16:34:49 +05'30'

Chandni Maru **Company Secretary and Compliance officer**