



January 08, 2025

Ref: - GHL/2024-25/EXCH/99

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 - Order reserved by the Hon'ble National Company Law Tribunal, New Delhi Bench

Dear Sir(s),

In furtherance, to our earlier intimation *dated* March 21, 2024, Re: Scheme of Amalgamation between **Medanta Holdings Private Limited (MHPL)**, a wholly-owned subsidiary of the Company and **Global Health Limited (GHL/Company)** and their respective Members and Creditors, under the provisions of Sections 230 to 232 of the Companies Act, 2013 ("**Scheme**"), we would like to inform you that the Hon'ble National Company Law Tribunal, New Delhi Bench ("**NCLT**"), had heard the company petition bearing No. CP(CAA)/70/ND/2024 at length on January 08, 2025, for the purpose of obtaining its approval for the said scheme, wherein the Hon'ble NCLT had reserved the order.

The Copy of the NCLT's Order will be submitted as and when it is uploaded on the website of the Hon'ble NCLT.

Thanking you,

Yours Faithfully,
For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

