U NOVARTIS

Novartis India Limited **Registered Office:** Inspire BKC 7th Floor Bandra Kurla Complex Bandra (East) Mumbai - 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104 Website: www.novartis.com

September 30, 2024

To, The Secretary **BSE Limited Phiroze Jeejeebhoy Towers** Dalal Street, Mumbai 400 001

Dear Sir/ Madam,

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on September 28, 2024, the following shareholders have reported the loss of share certificate: -

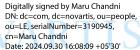
Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
03092184	GIRISH M GADA	15311	4460718 - 4460787	70

Request you to kindly take the above on record.

Thanking you, Yours Sincerely,

For Novartis India Limited

Maru Chandni ou=LE, serialNumber=3190945,



Chandni Maru **Company Secretary and Compliance officer**