



February 20, 2025

Ref: - GHL/2024-25/EXCH/120

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 – Final Order by Hon'ble National Company Law Tribunal, New Delhi Bench

Dear Sir(s),

In furtherance, to our earlier intimation *dated* January 13, 2025, in respect of Scheme of Amalgamation between **Medanta Holdings Private Limited (MHPL)**, a wholly-owned subsidiary of the Company and **Global Health Limited (GHL/Company)** and their respective Members and Creditors, under the provisions of Sections 230 to 232 of the Companies Act, 2013 (**'Scheme'**), we would like to inform you that today the Scheme has been approved by the Hon'ble National Company Law Tribunal (NCLT) and that the final order is yet to be uploaded on the Hon'ble NCLT website.

The Scheme will come into effect once the certified copy of above order from the Hon'ble NCLT is filed with the respective Registrar of Companies by the Transferor Company and Transferee Company.

Thanking you,

Yours Faithfully,
For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

Encl: a/a

