



Novartis India Limited
Registered Office:
Inspire BKC
7th Floor
Bandra Kurla Complex
Bandra (East)
Mumbai – 400 051
Maharashtra, India
Tel +91 22 50243000
Fax +91 22 50243010
Email: india.investors@novartis.com
CIN No. L24200MH1947PLC006104
Website: www.novartis.com

November 21, 2024

To,
The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers,
Dalal Street,
Mumbai-400 001.

Scrip Code: 500672

Dear Sir/ Madam,

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on November 20, 2024, the following shareholders have reported the loss of share certificate: -

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
01141414	GEETA SEN	6642	3358736 - 3358913	178

Request you to kindly take the same on record.

Thanking you,
Yours Sincerely,

For Novartis India Limited


Maru Chandni
Digitally signed by Maru Chandni
DN: dc=com, dc=novartis, ou=people,
ou=LE, serialNumber=3190945,
cn=Maru Chandni
Date: 2024.11.21 16:28:01 +05'30'
Chandni Maru
Company Secretary and Compliance officer