



February 10, 2025

Ref:- GH/2024-25/EXCH/114

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

**Sub:** Intimation for Schedule of Analysts/Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Management will meet the following Investors/Analysts, as per the below schedule:

Date of Meeting	Name of Investor/Analyst Firm	Type of Meeting	Place of Meeting	Mode of Meeting
February 13, 2025	PineBridge Investments	One to One	Gurugram	Physical

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

*Note: Please note that the above meeting is subject to change in case of any unforeseen circumstances, on the part of Analysts/Investors/Company.*

Kindly take the above on record.

**For Global Health Limited**

**Rahul Ranjan**  
Company Secretary & Compliance Officer  
M. No. A17035

