



28th November, 2022

Ref:- GH/2022-23/EXCH/005

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation for Schedule of Analyst/ Institutional Investor Meeting

Dear Sir,

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that an one to one Investor Meeting with the representatives of ASK Investment has been scheduled in person on 28th November, 2022.

Please note that, no Unpublished Price Sensitive Information (*UPSI*) is proposed to be shared, thereat.

Kindly take the above on record.

For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

