



**Novartis India Limited**  
Registered Office:  
Inspire BKC  
Part of 601 & 701  
Bandra Kurla Complex  
Bandra (East)  
Mumbai – 400 051  
Maharashtra, India  
Tel +91 22 50243000  
Fax +91 22 50243010  
Email: india.investors@novartis.com  
CIN No. L24200MH1947PLC006104  
Website: www.novartis.in

February 18, 2019

The Secretary  
BSE Limited  
Phiroze Jeejeebhoy Towers  
Dalal Street  
Mumbai 400 001

**Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015**

Dear Sirs,

Pursuant to Regulation 39 (3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that the following shareholder has lost his share certificate, as per the information received from the Company's Registrar and Share Transfer Agent on February 16, 2019.

Stop Transfer Date	Folio No	Name of Shareholder	Certificate No.	Distinctive No.	No. of Shares	Reason
15 Feb 2019	02301041	SURYA KANT GUPTA	22594	15975778 - 15975787	10	Lost By Holder

Request you to take the same on record as required under the provisions of the said Regulation.

Thanking you

Yours sincerely,  
For Novartis India Limited

  
Trivikram Guda  
Company Secretary &  
Compliance Officer