## **U** NOVARTIS

Novartis India Limited Registered Office: Inspire BKC Part of 601 & 701 Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104 Website: www.novartis.in

December 24, 2022

To, The Secretary BSE Limited Phiroze Jeejeebhoy Towers Dalal Street Mumbai 400 001

Dear Sir/ Madam

## Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on December 24, 2022, the following shareholder has reported loss of share certificate:

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02143291	K RAMU	14979	4423308 - 4423377	70

Request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

## For Novartis India Limited

Malpani Nikhil

Digitally signed by Malpani Nikhil DN: dc=com, dc=novartis, ou=people, ou=GR; serialNumber=3079258, cn=Malpani Nikhil Date: 2022.12.24 14:07:20 +05'30'

Nikhil Malpani Company Secretary and Compliance Officer