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Novartis India Limited Registered Office: Inspire BKC Part of 601 & 701 Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104 Website: www.novartis.in

September 06, 2023

To, The Secretary BSE Limited Phiroze Jeejeebhoy Towers Dalal Street Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on September 05, 2023, the following shareholder has reported loss of share certificate:

| Folio No. | Name of Shareholder | Certificate No. | Distinctive Nos. | No. of Shares |
|-----------|---------------------|-----------------|---------------------|------------------|
| 02310431 | BADAM DEVI KOTHARI | 23099 | 16025518 - 16025637 | 120 |

Request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

For Novartis India Limited

Malpani Nikhil 3:13:55 +05'30'

Nikhil Malpani Company Secretary and Compliance Officer