



June 18, 2024

Ref:- GHL/2024-25/EXCH/25

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation for Schedule of Analysts/Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Representatives are scheduled to meet the Investors/Analysts, as per below schedule:

S. No.	Date of Meeting	Name of Investor/Analyst Firm	Type of Meeting	Place of Meeting	Mode of Meeting
1.	June 24, 2024	Wellington Asset Management	One to one	Medanta-The Medicity, Gurugram	Physical

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Kindly take the above on record.

For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

