



**Novartis India Limited**  
Registered Office:  
Inspire BKC  
Part of 601 & 701  
Bandra Kurla Complex  
Bandra (East)  
Mumbai – 400 051  
Maharashtra, India  
Tel +91 22 50243000  
Fax +91 22 50243010  
Email: india.investors@novartis.com  
CIN No. L24200MH1947PLC006104  
Website: www.novartis.in

August 23, 2022

To,  
The Secretary  
BSE Limited  
Phiroze Jeejeebhoy Towers  
Dalal Street  
Mumbai 400 001

Dear Sir/ Madam

**Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015**

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on August 23, 2022, following shareholder has reported loss of share certificate:

Folio No	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02032660	BHALESH PATHARE	9641	3706927 - 3707046	120

Request you to take the same on record as required under the provisions of the said Regulation.

Thanking you,

Yours Sincerely,

**For Novartis India Limited**

**Nikhil Malpani**  
Company Secretary and Compliance Officer

