



**December 19, 2023**

**Ref:- GH/2023-24/EXCH/90**

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

**Scrip Code: 543654**

**Symbol: MEDANTA**

**Sub:** Intimation for Schedule of Analysts/Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that representatives of the below Investor/Analyst are scheduled to meet the Company's Management representatives, as per schedule:

<b>S. No.</b>	<b>Date of Meeting</b>	<b>Name of Investor/Analyst Firm</b>	<b>Type of Meeting</b>	<b>Place of Meeting</b>	<b>Mode of Meeting</b>
1.	Saturday, December 23, 2023	ENAM Asset Management	One to One	Medanta- The Medicity, Gurugram	Physical

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Kindly take the above on record.

**For Global Health Limited**

**Rahul Ranjan**  
**Company Secretary & Compliance Officer**  
**M. No. A17035**

