



**Novartis India Limited**  
Registered Office:  
Inspire BKC  
Part of 601 & 701  
Bandra Kurla Complex  
Bandra (East)  
Mumbai – 400 051  
Maharashtra, India  
Tel +91 22 50243000  
Fax +91 22 50243010  
Email: india.investors@novartis.com  
CIN No. L24200MH1947PLC006104  
Website: www.novartis.in

September 12, 2023

To,  
The Secretary  
BSE Limited  
Phiroze Jeejeebhoy Towers  
Dalal Street  
Mumbai 400 001

Dear Sir/ Madam

**Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015**

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on September 12, 2023, the following shareholder has reported loss of share certificate:

<b>Folio No.</b>	<b>Name of Shareholder</b>	<b>Certificate No.</b>	<b>Distinctive Nos.</b>	<b>No. of Shares</b>
02370107	VISHWANATH SONAJI ROKADE	25739	16428866 - 16428935	70

Request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

**For Novartis India Limited**

**Nikhil Malpani**  
Company Secretary and Compliance Officer