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Novartis India Limited Registered Office: Inspire BKC Part of 601 & 701 Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104 Website: www.novartis.in

September 13, 2021

The Secretary BSE Limited Phiroze Jeejeebhoy Towers Dalal Street Mumbai 400 001

Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Dear Sirs,

Pursuant to Regulation 39 (3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that the following shareholder has lost his share certificate, as per the information received from the Company's Registrar and Share Transfer Agent on September 9, 2021:

Folio No	Name of Shareholder	Certificate No.	Distinctive No.	No. of Shares
02230143	Prabodhachandra Manmohan Gadekar	19123	15609268 -15609447	180

Request you to take the same on record as required under the provisions of the said Regulation. Thanking you,

Yours sincerely,

For Novartis India Limited

Trivikram Guda Company Secretary & Compliance Officer