

**Fortis Healthcare Limited**

Tower-A, Unitech Business Park, Block-F,
South City 1, Sector – 41, Gurgaon,
Haryana – 122 001 (India)

Tel : 0124 492 1033

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Website : www.fortishealthcare.com

FHL/SEC/2023-24**November 28, 2023**

The National Stock Exchange of India Ltd.
Scrip Symbol: FORTIS

BSE Limited
Scrip Code:532843

Sub.: Update on material litigation under Regulation 30 of SEBI (Listing Obligations & Disclosure Requirements) Regulations, 2015.

Dear Ma'am/Sir,

This is in continuation to our letter dated August 14, 2023, pursuant to Regulation 30 of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 ("Listing Regulations") read with SEBI Circular dated July 13, 2023, and specifically the matter disclosed at page no. 261 and 384 of the Annual Report of the Company for FY 2022-23. We would like to inform you that a Civil Suit filed by a party in February 2018, which was pending adjudication before the District Court, Delhi has been dismissed by the Court.

The details as required under Regulation 30 are enclosed as 'Annexure-A'.

This is for your information and records.

Thanking you,
Yours sincerely,
For **Fortis Healthcare Limited**

Murlee Manohar Jain
Company Secretary
ICSI Membership: F9598

Encl.: as above

FORTIS HEALTHCARE LIMITED

Regd. Office : Fortis Hospital, Sector 62, Phase – VIII, Mohali – 160062
Tel : 0172-5096001, Fax : 0172-5096221, CIN : L85110PB1996PLC045933

Annexure A

Sr. No.	Details	Particulars
1.	The details of any change in the status and/ or any development in relation to such proceedings.	The Civil Suit filed by a party in February 2018, which was pending adjudication before the Hon'ble District Court, Delhi has been dismissed by the Hon'ble District Court, Delhi.
2.	In the case of litigation against key management personnel or its promoter or ultimate person in control, regularly provide details of any change in the status and/ or any development in relation to such proceedings.	Refer response to Point 1 above.
3.	In the event of settlement of the proceedings, details of such settlement include - terms of the settlement, compensation/penalty paid (if any) and impact of such settlement on the financial position of the listed entity.	Not Applicable