



Novartis India Limited
Registered Office:
Inspire BKC
Part of 601 & 701
Bandra Kurla Complex
Bandra (East)
Mumbai – 400 051
Maharashtra, India
Tel +91 22 50243000
Fax +91 22 50243010
Email: india.investors@novartis.com
CIN No. L24200MH1947PLC006104
Website: www.novartis.in

November 30, 2021

The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Dear Sirs,

Pursuant to Regulation 39 (3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that we are issuing a duplicate share certificate to following shareholder, as per the information received from the Company's Registrar and Share Transfer Agent on November 26, 2021:

Folio No	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02093359	Giliyal Chandrashekhara Bhat	12557	4034624 - 4034663	40

Request you to take the same on record as required under the provisions of the said Regulation.

Thanking you,

Yours sincerely,

For Novartis India Limited

Trivikram Guda
Company Secretary & Compliance Officer