



Novartis India Limited
Registered Office:
Inspire BKC
7th Floor
Bandra Kurla Complex
Bandra (East)
Mumbai – 400 051
Maharashtra, India
Tel +91 22 50243000
Fax +91 22 50243010
Email: india.investors@novartis.com
CIN No. L24200MH1947PLC006104
Website: www.novartis.com

June 18, 2024

To,
The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on June 18, 2024, the following shareholder have reported loss of share certificate:

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02332931	SUSHAMA ARADHYE	24242	16143819 - 16143948	130

Request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

For Novartis India Limited

**Maru
Chandni**

Digitally signed by Maru Chandni
DN: dc=com, dc=novartis,
ou=people, ou=LE,
serialNumber=3190945, cn=Maru
Chandni
Date: 2024.06.18 11:30:17 +05'30'

**Chandni Maru
Company Secretary and Compliance officer**