



Novartis India Limited
Registered Office:
Inspire BKC
Part of 601 & 701
Bandra Kurla Complex
Bandra (East)
Mumbai – 400 051
Maharashtra, India
Tel +91 22 50243000
Fax +91 22 50243010
Email: india.investors@novartis.com
CIN No. L24200MH1947PLC006104
Website: www.novartis.in

November 25, 2022

To,
The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on November 25, 2022, the following shareholders have reported loss of share certificates:

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02316382	Shantha Rao	23414	16056628 - 16056757	130
S000807	Shantha Rao	436069	31921078 - 31921081	4
02373581	Vijaya Prabhakar Sathe	25941	16448486 - 16448555	70

Request you to take the same on record as required under the provisions of the said Regulation.

Thanking you,

Yours Sincerely,

For Novartis India Limited

Malpani Nikhil
Digitally signed by Malpani Nikhil
DN: dc=com, dc=novartis, ou=people,
ou=GR, serialNumber=3079258,
cn=Malpani Nikhil
Date: 2022.11.25 14:34:30 +05'30'

Nikhil Malpani
Company Secretary and Compliance Officer