



November 22, 2023

Ref:- GH/2023-24/EXCH/84

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

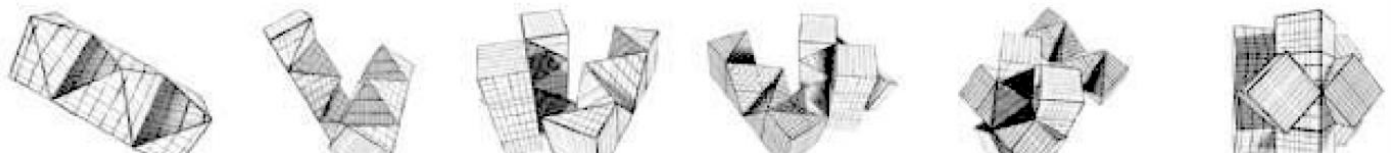
Symbol: MEDANTA

**Sub:** Intimation for Schedule of Analysts/Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that representatives of the following Investors/Analysts are scheduled to meet the representatives of Management of the Company, as per below schedule:

S. No.	Date of Meeting	Name of Investor/Analyst Firm	Type of Meeting	Place of Meeting	Mode of Meeting
1.	Monday, November 27, 2023	a. Baillie Gifford; b. Amiral Gestion c. EFG Asset Management; d. SBI Mutual Fund	Lucknow Facility Tour	Medanta Lucknow	Physical
2.	Monday, November 27, 2023	First Principles Fund	One to One	Medanta-The Medicity, Gurugram	Physical
3.	Tuesday, November 28, 2023	Comgest	One to One	Medanta-The Medicity, Gurugram	Physical
4.	Tuesday, November 28, 2023	Ninety One			





# Global Health L i m i t e d

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Kindly take the above on record.

**For Global Health Limited**

**Rahul Ranjan**  
**Company Secretary & Compliance Officer**  
**M. No. A17035**

