



Fortis Healthcare Limited

Tower-A, Unitech Business Park, Block-F,
South City 1, Sector – 41, Gurgaon,
Haryana – 122 001 (India)

Tel : 0124 492 1033

Fax : 0124 492 1041

Emergency : 105010

Email : secretarial@fortishealthcare.com

Website : www.fortishealthcare.com

FHL/SEC/2019-20

December 2, 2019

**The National Stock Exchange of India Ltd.
Corporate Communications Department
“Exchange Plaza”, 5th Floor, Bandra-Kurla
Complex, Bandra (East), Mumbai – 400051
Scrip Symbol: FORTIS**

**BSE Limited
Corporate Services Department
Phiroze Jeejeebhoy Towers
Dalal Street, Mumbai – 400 001
Scrip Code:532843**

Sub: Intimation of Trading Plan under Regulation 5(5) of SEBI (Prohibition of Insider Trading) Regulations, 2015

Dear Sir(s),

Please find enclosed Trading Plan dated December 2, 2019 received from Mr. Ashish Bhatia, Regional Chief Operating Officer of the Company under Regulation 5(5) of SEBI (Prohibition of Insider Trading) Regulations, 2015.

This is for your information and records please.

Thanking you,
Yours faithfully,
For **Fortis Healthcare Limited**

**Sumit Goel
Company Secretary
M. No. – F6661**

FORTIS HEALTHCARE LIMITED

Regd. Office : Fortis Hospital, Sector 62, Phase – VIII, Mohali – 160062
Tel : 0172-5096001, Fax : 0172-5096221, CIN : L85110PB1996PLC045933

ANNEXURES / FORMS / SCHEDULES

FORM I

TRADING PLAN

Securities and Exchange Board of India (Prohibition of Insider Trading) Regulations, 2015
[Regulation 5]

Name: **ASHISH BHATIA**

Designation/Relationship with the Company: **Employee. Designated as Regional Chief Operating Officer-**

*Period of Plan: **3rd June 2020 - 29th JUNE 2020**

Name, PAN No. & Address of Insider	Details of Depository Participant through whom the trade in Securities will be executed (DP ID & Client ID)	No., type & % of Securities / voting rights held at the time of submitting the Trading Plan	Number of Securities to be traded i.e. invested / divested	Approximate Aggregate Value of trades to be effected	Nature of the trade(s) (acquisition /disposal) for which approval is sought	Specific dates / intervals, if any fixed, for trades
ABQPB 9476J 73, SECTOR 9-A CHANDIGARH	DP-IN301774 CID-10078 755	3,50,000 Equity	3,50,000	4,87,02,500 (approx as per market price)	SALE	3 rd JUNE to 29 th JUNE 2020

*Period of Plan shall not be for more than twelve months and trade should commence only after six months from the public disclosure of the Plan.

Date: **2/12/2019**
Place: **MOHALI**

Ashish Bhatia
Signature

Enclosure: Undertaking