



November 15, 2023

Ref:- GHL/2023-24/EXCH/81

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

**Sub:** Intimation for Schedule of Analysts/ Institutional Investors Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Representatives are scheduled to meet the Investors/Analysts, as per below schedule:

S. No.	Date of Meeting	Name of Investor	Type of Meeting	Place of Meeting
1.	November 20, 2023	Novo Holdings Asia CEO Summit	One to One	Singapore
2.	November 21-22, 2023	Roadshow in Singapore Organized by Motilal Oswal	One to One Group	Singapore
3.	November 23-24, 2023	Roadshow in Hong Kong Organized by Jefferies India	One to One Group	Hong Kong

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Kindly take the above on record.

**For Global Health Limited**

**Rahul Ranjan**  
Company Secretary & Compliance Officer  
M. No. A17035

