



Fortis Healthcare Limited
Tower-A, Unitech Business Park, Block-F,
South City 1, Sector – 41, Gurgaon,
Haryana – 122 001 (India)
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June 7, 2022

FHL/SEC/2022-23

**The National Stock Exchange of India Ltd.
Corporate Communications Department
“Exchange Plaza”, 5th Floor,
Bandra-Kurla Complex, Bandra (East),
Mumbai – 400051
Scrip Symbol: FORTIS**

**BSE Limited
Corporate Services Department
Phiroze Jeejeebhoy Towers
Dalal Street, Mumbai – 400 001
Scrip Code:532843**

Sub: Intimation of Investors / Analysts’ meet under Regulation 30 of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Dear Madam / Sir,

In compliance of Regulation 30 of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, please find below details of Analyst / Institutional Investor Meeting held today with the Management of the Company:

Sr. No.	Date	Investors / Analysts / Events	Location
1	June 7, 2022	Jefferies Investor Trip – Hospital Visit and Management Meeting	Gurgaon

No Unpublished Price Sensitive Information (UPSI) was shared / discussed at the investors / analysts’ meet.

This is for your kind information and records.

Thanking you,

Yours Faithfully
For **Fortis Healthcare Limited**

Murlee Manohar Jain
Company Secretary & Compliance Officer
M. No. F9598

FORTIS HEALTHCARE LIMITED

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