

Novartis India Limited Registered Office: Inspire BKC 7th Floor Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000

Fax +91 22 50243010 Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104

Website: www.novartis.in

December 08, 2023

To,
The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements)
Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on December 08, 2023, the following shareholders have reported loss of share certificates:

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
01105248	Sumitra Shashikant Parikh	4929	3192972 - 3192995	24
01107810	Sumitra Shashikant Parikh	5056	3204678 - 3204683	6
01156802	Sumitra Shashikant Parikh	7253	3397599 - 3397608	10
01162632	Maharukh Perseus Treasuryvala	7550	3432648 - 3432680	33

Request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

For Novartis India Limited

Malpani Nikhil Digitally signed by Malpani Nikhil DN de-com, de-novarlis, our-people, our-GR, serial/Numbers-0.079258, cn-Malpani Nikhil

Nikhil Malpani Company Secretary and Compliance Officer