



Novartis India Limited
Registered Office:
Inspire BKC
7th Floor
Bandra Kurla Complex
Bandra (East)
Mumbai – 400 051
Maharashtra, India
Tel +91 22 50243000
Fax +91 22 50243010
Email: india.investors@novartis.com
CIN No. L24200MH1947PLC006104
Website: www.novartis.com

September 12, 2024

**To,
The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street, Mumbai 400 001**

Dear Sir/ Madam,

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on September 12, 2024, the following shareholders have reported the loss of share certificate: -

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02371278	VINOD J KATYAL	25814	16437736 - 16437805	70

Request you to kindly take the above on record.

**Thanking you,
Yours Sincerely,**

For Novartis India Limited

Maru Chandni
Digitally signed by Maru Chandni
DN: dc=com, dc=novartis,
ou=people, ou=LE,
serialNumber=3190945, cn=Maru
Chandni
Date: 2024.09.12 15:47:21 +05'30'

**Chandni Maru
Company Secretary and Compliance officer**