

Novartis India Limited Registered Office: Inspire BKC 7th Floor Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010

Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104

Website: www.novartis.in

September 21, 2023

To,
The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements)
Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on September 21, 2023, the following shareholders have reported loss of share certificates:

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
03092246	Hem Khanna	3326	330271 - 330478	208
03093969	Jayashree Varadrajaiyengar	439196	4292548 - 4292637	90

Request you to kindly take the same on record.

Thanking you,

Yours Sincerely,

For Novartis India Limited



Nikhil Malpani

Company Secretary and Compliance Officer