

**September 23, 2023** 

Ref:- GHL/2023-24/EXCH/67

The General Manager Dept. of Corporate Services BSE Limited, P J Towers, Dalal Street, Mumbai - 400 001 The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654 Symbol: MEDANTA

Sub: Intimation for Schedule of Analyst/ Institutional Investor Meeting

Dear Sir(s),

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the representative of the below Investor/Analyst is scheduled to meet the Management of the Company at as per schedule:

S. No.	<b>Date of Meeting</b>	Name of Investor	Type of Meeting	Place of Meeting
1.	Wednesday,	Vontobel Asset	One to One	Virtual Meeting
	September 27, 2023	Management		

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Kindly take the above on record.

For Global Health Limited

Rahul Ranjan Company Secretary & Compliance Officer M. No. A17035











