

**Novartis India Limited** Registered Office: Inspire BKC Part of 601 & 701 Bandra Kurla Complex Bandra (East) Mumbai - 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010

Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104

Website: www.novartis.in

January 24, 2020

The Secretary **BSE Limited** Phiroze Jeejeebhoy Towers, Dalal Street. Mumbai - 400 001

Sub.: Intimation regarding Loss of share certificate

Regulation 39(3) of the Securities and Exchange Board of India (Listing Obligations and

Disclosure Requirements) Regulations, 2015 ("SEBI Listing Regulations")

Dear Sirs,

Please note that in terms of the applicable provisions of the SEBI Listing Regulations, the Company has received intimation regarding loss of share certificate from the following shareholder:

Stop Transfer	Folio No	Name	Certificate No.	Distinctive No.	No. of Shares	Reason
Date	02331942	Suman	24203	16140479 - 16140558	80	Lost By Holder
January 22, 2020	02331942	Bahal				Holder

The Registrar and Share Transfer Agent of the Company i.e. Link Intime India Private Limited has received a request letter from the abovementioned shareholder and have informed the Company about the same today i.e. on January 24, 2020.

Further, subject to completion of required formalities by the shareholder, the Company will issue duplicate share certificate in lieu thereof.

Thanking you

Yours sincerely,

For Novartis India Limited

Trivikram Guda Company Secretary & Compliance Officer