



**28<sup>th</sup> June, 2023**

**Ref:- GH/2023-24/EXCH/27**

The General Manager  
Dept. of Corporate Services  
BSE Limited,  
P J Towers, Dalal Street,  
Mumbai - 400 001

The Manager  
Listing Department  
National Stock Exchange of India Limited  
Exchange Plaza, C-1, Block G,  
Bandra Kurla Complex,  
Bandra (E), Mumbai - 400 051

**Scrip Code: 543654**

**Symbol: MEDANTA**

**Sub:** Intimation under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 (Listing Regulations)

Dear Sir(s),

In continuance of our Letters *dated* 13<sup>th</sup> February, 2023 and 27<sup>th</sup> March, 2023, regarding binding term sheet for a new hospital at Indore (Term Sheet) on Operation & Management basis, we would like to inform you that the due diligence and finalisation of terms of final agreement is still in process. As such the Term Sheet is now non-binding in nature.

We shall update you any further progress in this regard.

This is for your information and records.

Thanking You,

**For Global Health Limited**

**Rahul Ranjan**  
**Company Secretary & Compliance Officer**  
**M. No. A17035**

