



**Fortis Healthcare Limited**

Tower-A, Unitech Business Park, Block-F,  
South City 1, Sector – 41, Gurgaon,  
Haryana – 122 001 (India)

Tel : 0124 492 1033

Fax : 0124 492 1041

**Emergency : 105010**

Email : [secretarial@fortishealthcare.com](mailto:secretarial@fortishealthcare.com)

Website : [www.fortishealthcare.com](http://www.fortishealthcare.com)

**FHL/SEC/2019-20**

**January 13, 2020**

**The National Stock Exchange of India Ltd.  
Corporate Communications Department  
“Exchange Plaza”, 5<sup>th</sup> Floor, Bandra-Kurla  
Complex, Bandra (East), Mumbai – 400051  
Scrip Symbol: FORTIS**

**BSE Limited  
Corporate Services Department  
Phiroze Jeejeebhoy Towers  
Dalal Street, Mumbai – 400 001  
Scrip Code:532843**

**Sub: Intimation of Trading Plan under Regulation 5(5) of SEBI (Prohibition of Insider Trading) Regulations, 2015**

Dear Sir(s),

Please find enclosed Trading Plan dated January 10, 2020 received from Mr. Ashish Bhatia, Regional Chief Operating Officer of the Company under Regulation 5(5) of SEBI (Prohibition of Insider Trading) Regulations, 2015.

This is for your information and records please.

Thanking you,  
Yours faithfully,  
For **Fortis Healthcare Limited**

**Sumit Goel  
Company Secretary  
M. No. – F6661**

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**FORTIS HEALTHCARE LIMITED**

Regd. Office : Fortis Hospital, Sector 62, Phase – VIII, Mohali – 160062  
Tel : 0172-5096001, Fax : 0172-5096221, CIN : L85110PB1996PLC045933

**TRADING PLAN**  
*Securities and Exchange Board of India (Prohibition of Insider Trading) Regulations, 2015*  
 [Regulation 5]

Name: **Ashish Bhatia**

Designation/Relationship with the Company: **Regional Chief Operating Officer**

\*Period of Plan: **August 20, 2020 – August 19, 2021**

Name, PAN No. & Address of Insider	Details of Depository Participant through whom the trade in Securities will be executed (DP ID & Client ID)	No., type & % of Securities / voting rights held at the time of submitting the Trading Plan	Number of Securities to be traded i.e. invested / divested	Approximate Aggregate Value of trades to be effected	Nature of the trade(s) (acquisition /disposal) for which approval is sought	Specific dates / intervals, if any fixed, for trades
Ashish Bhatia  ABGPPB947 6J  No. 73, Sector 9-A, Chandigarh	DP ID & Client ID  IN301774 10078755	3,50,000  Equity Shares  0.0464%	3,50,000  Sale	Rs. 4.7 Crores (approx.)	Disposal	August 20, 2020 - August 31, 2020  November 19, 2020 - November 30, 2020  February 18, 2021 - February 28, 2021

\*Period of Plan shall not be for less than twelve months and trade should commence only after six months from the public disclosure of the Plan.

Date: January 10, 2020  
 Place: Chandigarh

Enclosure: Undertaking

  
 Signature