



Novartis India Limited
Registered Office:
Inspire BKC
Part of 601 & 701
Bandra Kurla Complex
Bandra (East)
Mumbai – 400 051
Maharashtra, India
Tel +91 22 50243000
Fax +91 22 50243010
Email: india.investors@novartis.com
CIN No. L24200MH1947PLC006104
Website: www.novartis.in

March 18, 2019

The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015

Dear Sirs,

Pursuant to Regulation 39 (3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that the following shareholder has lost her share certificate, as per the information received from the Company's Registrar and Share Transfer Agent on March 16, 2019.

Stop Transfer Date	Folio No	Name of Shareholder	Certificate No.	Distinctive No.	No. of Shares	Reason
15 March 2019	01017748	JYOTI BHAWNANI	845	88801 - 88820	20	Lost By Holder

Request you to take the same on record as required under the provisions of the said Regulation.

Thanking you

Yours sincerely,
For Novartis India Limited



Trivikram Guda
Company Secretary &
Compliance Officer