

**Fortis Healthcare Limited**

Tower-A, Unitech Business Park, Block-F,
South City 1, Sector – 41, Gurgaon,
Haryana – 122 001 (India)

Tel : 0124 492 1033

Fax : 0124 492 1041

Emergency : 105010

Email : secretarial@fortishealthcare.com

Website : www.fortishealthcare.com

November 1, 2018

FHL/SEC/STEX/2018-19

**The National Stock Exchange of India Ltd.
Corporate Communications Department
“Exchange Plaza”, 5th Floor, Bandra-Kurla
Complex, Bandra (East), Mumbai – 400051
Scrip Symbol: FORTIS**

**BSE Limited
Corporate Services Department
Phiroze Jeejeebhoy Towers
Dalal Street, Mumbai – 400 001
Scrip Code:532843**

Sub: Update on clarification on news item appearing in “Media/Publication”

Dear Sir(s),

This is with reference to your mail dated today and the recent news item which appeared in Economics Times on October 30, 2018, captioned " Competition Commission of India approves IHH Healthcare's acquisition of Fortis."

In this regard, it is clarified that the application to the Competition Commission of India (“CCI”) has been made by the investor – namely Northern TK Venture Pte. Ltd, Singapore (“NTK”) (the entity to whom the proposed issuance of shares shall be made) and not by Fortis Healthcare Limited (“FHL”).

While we understand from NTK that they have received the approval from CCI, however detailed order is still awaited.

Accordingly, it is clarified that such detailed order has not been made available by the CCI and that, as a consequence, FHL has not formally made a disclosure to the stock exchange under the terms of Regulation 30 of the Securities and Exchange Board of India (Listing Obligations and Disclosure Requirements) Regulations 2015. FHL shall make such disclosures as are necessary upon the receipt of the necessary information from NTK.

We will keep the stock exchanges updated/informed in terms of Regulation 30 of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015.

This is for your information and records please. We assure you of our full cooperation at all times.

Thanking you,

Yours Faithfully

For **Fortis Healthcare Limited**

Sumit Goel

Company Secretary & Compliance Officer (Interim)

F6661

FORTIS HEALTHCARE LIMITED

Regd. Office : Fortis Hospital, Sector 62, Phase – VIII, Mohali – 160062
Tel : 0172-5096001, Fax : 0172-5096221, CIN : L85110PB1996PLC045933