



**Novartis India Limited**  
Registered Office:  
Inspire BKC  
Part of 601 & 701  
Bandra Kurla Complex  
Bandra (East)  
Mumbai – 400 051  
Maharashtra, India  
Tel +91 22 50243000  
Fax +91 22 50243010  
Email: india.investors@novartis.com  
CIN No. L24200MH1947PLC006104  
Website: www.novartis.in

September 16, 2022

To,  
The Secretary  
BSE Limited  
Phiroze Jeejeebhoy Towers  
Dalal Street  
Mumbai 400 001

Dear Sir/ Madam

**Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015**

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on September 16, 2022, the following shareholders have reported loss of share certificates:

Folio No.	Name of Shareholder	Certificate No.	Distinctive Nos.	No. of Shares
02254948	Ramakant Salvi	20283	15745468 - 15745737	270
D000179	Deepak Kantilal Shah	430692	31899010 - 31899011	2

Request you to take the same on record as required under the provisions of the said Regulation.

Thanking you,

Yours Sincerely,

**For Novartis India Limited**

**Malpani Nikhil**  
Digitally signed by Malpani Nikhil  
DN: dc=com, dc=novartis, ou=people, ou=GR,  
serialNumber=3079258, cn=Malpani Nikhil  
Date: 2022.09.16 13:01:33 +05'30'

**Nikhil Malpani**  
**Company Secretary and Compliance Officer**