



July 17, 2024

Ref:- **GHL/2024-25/EXCH/35**

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654

Symbol: MEDANTA

Sub: Disclosure under Regulation 30 of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015 ('SEBI LODR'): News Clarification

Dear Sir(s),

This is relating to news item published in electronic / print media *Re. MHADA auctions 2.2 acres Oshiwara plot to Medanta hospital for Rs. 125 Crores.*

Pursuant to Regulation 30 of Listing Regulations, we hereby clarify that the Company has participated in the e-auction tender of land issued by Mumbai Housing and Area Development Authority (MHADA) measuring 8859.24 sq. meters situated at Mauje-Oshiwara, Jogeshwari, CTS No. 31, 32 (part), 33 (part), 37 (part), Mumbai, Maharashtra. The Company has offered Rs. 125.11 Crores as consideration for the land in its bid.

We shall keep the exchanges and investors informed pursuant to the provisions of SEBI LODR, of further developments in this regard.

Thanking You,

For Global Health Limited

Rahul Ranjan
Company Secretary & Compliance Officer
M. No. A17035

