

Novartis India Limited Registered Office: Inspire BKC 7th Floor, Bandra Kurla Complex Bandra (East) Mumbai - 400 051 Maharashtra, India Tel +91 22 50243000 Fax +91 22 50243010

Email: india.investors@novartis.com CIN No. L24200MH1947PLC006104

Website: www.novartis.com

September 27, 2024

To, The Secretary **BSE Limited** Phiroze Jeejeebhoy Towers Dalal Street Mumbai - 400 001

Scrip code: 500672

Dear Sir/ Madam,

Sub.: Intimation of meeting of the Board of Directors of Novartis India Limited ('the Company') and Closure of Trading Window.

This is to inform that pursuant to Regulation 29 of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, the meeting of the Board of Directors of the Company is scheduled to be held on Friday. October 25, 2024, to inter alia, consider and approve the Unaudited Financial Results of the Company for the guarter and half year ended September 30, 2024.

In this connection, please note that pursuant to the 'Code of Conduct to regulate, monitor and report share trading by Designated Persons and their immediate relatives' ('Code') read with the applicable provisions of the SEBI (Prohibition of Insider Trading) Regulations, 2015, as amended, the Trading Window for dealing in shares of the Company by Designated Persons will be closed with effect from Tuesday, October 01, 2024. The Trading Window will open 48 hours after the said financial results are declared to the Stock Exchange.

You are requested to take note of the above information.

Thanking You.

Yours Sincerely,

For Novartis India Limited

Maru Chandni DN: dc=com, dc=novartis, ou=people, ou=serialNumber=3190945, cn=Maru Chandni

Digitally signed by Maru Chandni DN: dc=com, dc=novartis, ou=people, ou=LE, Date: 2024.09.27 17:03:50 +05'30'

Chandni Maru **Company Secretary and Compliance Officer**