

Novartis India Limited

Registered Office: Inspire BKC 7th Floor Bandra Kurla Complex Bandra (East) Mumbai – 400 051 Maharashtra, India Tel +91 22 50243000

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Website: www.novartis.com

July 06, 2024

To, The Secretary BSE Limited Phiroze Jeejeebhoy Towers Dalal Street Mumbai 400 001

Dear Sir/ Madam

Sub: Intimation under Regulation 39(3) of SEBI (Listing Obligations and Disclosure Requirements)
Regulations, 2015

Pursuant to Regulation 39(3) of the SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we wish to inform you that as per the information received from the Company's Registrar and Transfer Agent on July 06, 2024, the following shareholder have reported loss of share certificate: -

| Folio No. | Name of Shareholder | Certificate No. | Distinctive Nos. | No. of Shares |
|-----------|---------------------|--------------------|------------------|------------------|
| 1029011 | PRITHVI RAJ DEWAN | 1381 | 133763 - 133866 | 104 |

Request you to kindly take the above on record.

Thanking you, Yours Sincerely,

For Novartis India Limited

Maru
Digitally signed by Maru Chandni
DN: dc=com, dc=novaris, op=pople,
ou=E, serialNumber=3190945,
cn=Maru Chandni
Date: 2024/07.0617.17:221+0530'

Chandni Maru

Company Secretary and Compliance officer