FORTIS HEALTHCARE HOLDINGS PRIVATE LIMITED

Regd. Office: 54 Janpath, New Delhi - 110001 Phone: +91 11 40188100 | Fax: +91 11 40188151

Email: fortishealth55@gmail.com | Website: www.fortisheathcareholdings.com | CIN: U65993DL2001PTC152641

December 29, 2016

To,

Listing Department

National Stock Exchange of India Ltd.

"Exchange Plaza", Plot no. C/1, G Block

Bandra-Kurla Complex, Bandra (East),

Mumbai - 400051

Scrip Symbol: FORTIS EQ

BSE Ltd.

Corporate Communications Department

Phiroze Jeejeebhoy Towers

Dalal Street,

Mumbai - 400 001

Scrip Code: 532843

Sub.: Disclosure in terms of Regulation 31(1) and 31(2) of SEBI (Substantial Acquisition of Shares

and Takeovers) Regulations, 2011

Dear Sir(s),

In terms of Regulation 31(1) and 31(2) of SEBI (Substantial Acquisition of Shares and Takeovers) Regulations, 2011 we are enclosing herewith necessary disclosure for your information and record.

You are requested to kindly take the above on record and acknowledge.

Thanking you,

Yours faithfully,

For FORTIS HEALTHCARE HOLDINGS PRIVATE LIMITED

AUTHORISED SIGNATORY

Encl.: As above.

Cc: The Company Secretary

Fortis Healthcare Ltd.

Tower A, 3rd Floor, Unitech Business Park,

Block - F, South City - 1, Sector 41, Gurgaon,

Haryana - 122001.

Format for disclosure by the Promoter(s) to the stock exchanges and to the Target Company for encumbrance of shares / invocation of encumbrance/ release of encumbrance, in terms of Regulation 31(1) and 31(2) of SEBI (Substantial Acquisition of Shares and Takeovers) Regulations, 2011

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For Fortis Healthcare Holdings Pvt. Ltd.



^{*} The names of all the promoters, their shareholding in the target company and their pledged shareholding as on the reporting date should appear in the table irrespective of whether they are reporting on the date of event or not.

*** This would include name of both the lender and the trustee who may hold shares directly or on behalf of the lender.

^{**} For example, for the purpose of collateral for loans taken by the company, personal borrowing, third party pledge, etc.