

Regd. Off.: NAVA BHARAT CHAMBERS, RAJ BHAVAN ROAD, HYDERABAD-500 082, TELANGANA, INDIA

NBV/SECTL/015/2016-17 April 6, 2016

Sri K.Hari, Vice President National Stock Exchange of India Limited Exchange Plaza, 5th Floor, Plot No.C/1, G Block Bandra Kurla Complex, Bandra (E) MUMBAI - 400 051

**NSE Symbol: 'NBVENTURES'** 

General Manager -Dept. of Corporate Services **BSE** Limited Phiroze Jeejeebhoy Towers, Dalal Street MUMBAI - 400 001 Scrip Code: '513023' / 'NBVENTURE'

Dear Sirs.

Sub: Operational Data being submitted to SISMA for the month of March,

2016.

Ref: Regulation 30 of Securities and Exchange Board of India (Listing

Obligations and Disclosure Requriements) Regulations, 2015.

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We enclose herewith the Operational Data of the Company's Sugar Division for the month of March, 2016, which would be submitted to South Indian Sugar Mills Association (SISMA).

The above figures have not been independently verified or audited. As such, the final figures after audit may vary.

This is for your kind information, please.

Thanking you,

Yours faithfully, for NAVA BHARAT VENTURES LTD

Subrihmongam Company Secretary & Vice President

Encl: as above.

Telephone : (040) 23403501, 23403540 Fax: (040) 23403013 E-mail : nbvl@nbv.in Website: www.nbventures.com

Corporate Identity No.: L27101TG1972PLC001549

ISO 9001 ISO 14001



SUGAR DIVISION, SAMALKOT - 533 440, EAST GODAVARI DIST., A.P.

**NAVA BHARAT** 

OPERATIONAL DATA OF THE COMPANY'S SUGAR DIVISION FOR THE MONTH OF MARCH 2016 Monthly Manufacturing Report No - 4

Season: 2015/2016

Name & Address of Factory:

NAVA BHARAT VENTURES LTD, SUGAR DIVISION, Samalkot - 533 440. East Godavari District.

**3013**Double Sulphitation

Regd.No. of Factory
Clarification Process Used:

Clarifi	cation Process Used:	Double Sulphitation	
SL.No	PARTICULARS	For the	Since Beginning
	PARTICULARS	month	of Season
1	CANE CRUSHING:		
	Date & Time of Commencement of Season		15 at 6:30am
	Date & Time of Closing of Season		16 at 9:45pm
	Duration of Run Days	31.00	116.00
	Total No.of hours in duration of run	737.45	2775.15
	No. of hours actual crushing	725.45	2534.55
	Total Cane Milled (Qtls)	1096598.58	3836488.58
2	Juice & Added Water:		
-	Average gross mixed juice % Cane	102.42	102.94
	Correction % mixed juice	0.25	0.25
	Average net mixed juice % Cane	102.16	102.68
	Total net mixed juice obtained (Qtls)	1120272.31	3939314.65
	Average added water % Cane	29.32	29.47
3	SUGARS:		
	Total Sugar bagged (no.of 100kg bags)	0.00	0.00
	Total Sugar bagged (no.of 50kg bags)	238940.00	778600.00
	* BISS Sugar Qtls	700.00	700.00
	Qty of sugar bagged (qtls)	119470.00	389300.00
	Qty of sugar in process (a) (qtls) (+)	95.000	95.000
	Total Sugar made (qtls)	120265.000	390095.000
	Sugar recovered from previous month process	5935.399	0.000
	Sugar recovered from previous seasons process	0.000	93.061
	sugar recovered from previous season's - C-SUGAR	0	678.321
	sugar recovered from previous season's -Wet &damaged sugar	0	572.241
	Total net Sugar made (qtls)	114329.601	388751.377
4	MOLASSES:		
	Total molasses sent out (qtls)	49840.000	160000.000
	Qty of molasses in process (A) (qtls) (+)	44.000	44.000
	Total molasses produced (qtls)	49884.000	160044.000
	Molasses recoverd from previous month process	3037.794	0.000
	Molasses recovered from previous season's process	0.000	49.369
	Molasses recovered from previous season's C-SUGAR (qtls)	0.000	117.553
	Molasses recovered from Wet & Damaged sugar (qtls)	0.000	10.415
	Total net molasses produced (qtls)	46846.206	159866.663
5	RECOVERY:		
	Average recovery of sugar % cane	10.43	10.13
	Average production of final molasses % cane	4.27	4.17
6	Bagasse percent cane	26.90	26.53
0	Filter cake percent cane	3.38	3.32
	Gross weight of mixed juice (qtls)	1123080.00	3949200.00
1	Weight of Dirt mixed juice (qtls)	2807.71	9885.41
-1	OS		JENTHO.

\* BISS sugar contains more than 90% sucrose.

Telephone: (0884) 2327384, 2327337, 2327584, 2327471 Fax: (0884) 2327587

E-mail : nbvlsd@nbv.in Website : www.nbventures.com

Corporate Identity No.: L27101AP1972PLC001549

ISO 9001

ISO14001

OHSAS 18001

117	AVA BHARAT VENTUR	L3 LIMITED		ontinuation Sheet Since Beginning
S.No.	PARTICU	LARS	month	of Season
7	ANALYSIS			
/		Sugar percent	12.14	11.83
	CANE	Fibre percent	14.32	14.17
		Sugar percent	14.05	13.64
	Primary juice	Brix percent	17.18	16.73
		Purity	81.78	81.53
		Sugar percent	11.54	11.19
	Mixed Juice	Brix percent	14.34	13.89
		Purity	80.47	80.56
			1.27	1.28
	Last Juice	Sugar percent	1.82	1.81
		Brix percent	69.78	70.72
		Purity	11.00	10.95
	Clarified Juice	Sugar percent	13.80	13.53
	8	Brix percent	79.71	80.93
	į.	Purity	50.60	50.40
	UnSulphered Syrup	Sugar percent	62.90	62.41
		Brix percent	80.45	80.76
		Purity	52.00	51.43
	Sulphered Syrup	Sugar percent	64.00	63.98
		Brix percent	81.25	80.38
		Purity	92.09	91.71
	Massecuite	A1 Brix percent		83.51
		Purity	84.18	90.82
		A2 Brix percent	91.46	92.47
		Purity	92.93	94.65
		B Brix percent	95.10	The second secon
		Purity	68.00	69.88 98.30
		C Brix percent	98.20	
		Purity	50.50	52.12
	Molasses (B)		70.07	79.48
	A1 Heavy	Brix percent	79.87	70.80
	,	Purity	70.56	76.23
	A2 Heavy	Brix percent	76.33	84.29
	712 1100 1	Purity	85.56	
	A Light	Brix percent	69.15	68.93
	// Ligite	Purity	91.95	91.50
	B Heavy	Brix percent	84.20	83.47 49.48
	<i>D</i> ,,	Purity	46.80	78.69
	C Light	Brix percent	79.00	
	Clight	Purity	61.50	64.35
	Sugars (Average)	Sugar Percent (c)	99.80	99.80
	Sagars (Average)	Moisture percent	0.09	0.09
	Final Molasses	Sugar Percent	30.12	30.93
	That Holdses	Brix percent	92.66	95.58 32.36
		Purity	32.51	180%
	Bagasse	Sugar Percent	1.31	1.29
	Jagassa	Water Percent	44.92	44.77
		Fibre Percent	53.21	53.42
	Filter Cake	Sugar Percent	2.13	2.06
	Boiled Feed Water	pH	9.00	9.00
	Boiled Feed Water	Temparature Deg C	105.00	105.00
	Clear Juice	Temparature Deg C	96.00	96.00
	Clear Juice			



#### **Continuation Sheet**

8	Qty. of other materials			
	Used 15-16 Season. Scrapings Wet & Damaged sugar	HL Qtls Qtls	0.00 0.00 0.00	100.00 584.00 800.00
	C-Sugar	QUS		

## 9 ANALYSIS OF OTHER MATERIALS USED SINCE BEGINING OF THE SEASON

	Wet & Damaged Sugar	C-Sugar	Scrapings
Sugar percent:	98.50	89.41	70.53
Brix percent:	99.60	98.80	91.00
Purity S.G. :	98.90	90.50	77.50
Available Sugar - Qtls	572.241	678.321	93.061
Available Molasses - Qtls	10.415	117.553	49.369

### 10 STOCK IN PROCESS AS ON: 01-04-2016 @4.00AM

Basis:

FM Brix 92.63

Pty 32.90

				AVAILABLE	MOLASSES
SI N	PARTICULARS HL	BRIX	PURITY	Sugar - QTLS	OTLS
JL. 11		0.00	0.00	0.00	0.00
a)	Clear juice	0.00	0.00	0.00	0.00
b)	Syrup	0.00	0.00	0.00	0.00
c)	Remelt	0.00	0.00		
d)	Massecuite	0.00	0.00	0.00	0.00
	A		0.00	2.00	0.00
	В	0.00	0.00	0.00	0.00
	C	0.00		0.00	0.00
e)	Light Molasses	0.00			0.00
	A	0.00			0.00
	C	0.00	0.00	0.00	0.00
f)	Heavy Molasses	0.00	0.00	0.00	0.00
	A	0.00	- 20		0.00
	В	0.00		25.000	
g)	Seed & footings 100	91.00		2 222	2 222
h)	C-Boilings	0.00	0.00	The second secon	
11)				0.00	
1)	Sugar - unbagged			95.000	44.000
	TOTAL				

#### 11 SUGAR BALANCE

S.No	PARTICULARS	For the month	Since Beginning of the season
1	Suagar in Cane	12.140	11.830
2	Sugar in mixed Juice	11.790	11.490
3	Sugar in Baggase	0.350	0.340
4	Sugar in Filtercake	0.070	0.070
5	Sugar in Molasses	1.290	1.290
6	Sugar in Sugars	10.410	10.110
7	Sugar Undetermined	0.020	0.020
8	Total losses (in bagasse, filter c molasses & undetermined)	1.730	1.720

We hereby declare that the figures given in this return are complete and true to the best of our knowledge and belief.

Date: 05/04/2016

N.Prabhakar VICE PRESIDENT

# NAVA BHARAT VENTURES LIMITED, SAMALKOT. Additional information to be appended to R.T. 7(c) for the month of March-2016 \*\*\*\*

		Hrs.Mts.
	Time Loss Account:	1:00:00
	1) Miscellaneous	0.00
1	2) Cane shortage	4:20
	3) Mechanical troubles	6:40:00
	4) Electrical troubles/ins	0:00:00
	5) Holidays	0:00:00
	6) Cleaning	0.00
	7) Process	1.630
	Percent of hours lost to the available (for 737:45 Hrs )	
2	Rate of Crushing for 24 Hrs.:	3567.00
	1) Including stoppages Tons	3626.00
	2) Excluding stoppages	4000.00
	3) Installed/Liscensed capacity	
3	Efficiency figures:	97.12
	1) Mill extraction	97.54
	2) Reduced Mill extraction	204.75
	3) Added water % fibre	57.58
	4) Added water extracted into mixed juice % added water  4) Added water extracted into mixed juice % added water	20.46
	5) Undiluted juice lost in bagasse % fibre	88.30
	6) Boiling house extraction	32.52
	7) Virtual purity of molasses	
	8) Reduced Boiling House extraction	91.49
	as per Noel Deerr:	90.24
	as per Gundurao	85.76
	9) Overall recovery	
	10) Reduced Overall recovery	89.24
	as per Noel Deerr	88.02
	as per Gundurao	97.50
	11) ERQV - MJ/PJ	77.64
	LMJ/PJ	
4	Massecuites boiled:	28.03
	A1' Massecuite % cane	20.68
	A2' Massecuite % cane	13.73
	'B' Massecuite % cane	7.31
	'C' Massecuite % cane	69.75
	Total	
5	Grades of Sugar bagged:	-
	I.S.S (Percentage of production)	0.00
	S-30	41.32
	S-31	54.91
	M-31	-
	L-30	3.77
	L-31 Total	100.00

Date: 05/04/2016

N.Prabhakar VICE PRESIDENT