

Novartis India Limited Registered Office: Sandoz House

Shivsagar Estate
Dr. Annie Besant Road
Worli, Mumbai 400 018

India

Tel +91 22 2495 8400 Fax +91 22 2495 0221

CIN No. L24200MH1947PLC006104

Website: www.novartis.in

Email: india.investors@novartis.com

The Secretary
The Stock Exchange, Mumbai
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

January 13, 2017

Statement of Investor Complaints/Grievances pursuant to Regulation 13(3) of SEBI (Listing Obligations and Disclosure Requirements), Regulations 2015 for the Quarter ended December 31, 2016

Dear Sirs,

Pursuant to Regulation 13(3) of the SEBI (Listing Obligations and Disclosure Requirements), Regulations 2015, please find enclosed statement of investor complaints/grievances for the quarter ended December 31, 2016.

Thanking you.

Yours sincerely,

For Novartis India Limited

Monaz Noble

M.K.N

Whole Time Director & Chief Financial Officer

Encl.: as above



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Name of the Company: Novartis India Limited

Scrip Code: 500672

Statement of Investor Complaints/Grievances pursuant to Regulation 13(3) of SEBI (Listing Obligations and Disclosure Requirements), Regulations 2015 for the Quarter ended December 31, 2016

Particulars	Number of Complaints
Complaints pending as on 01.10.2016	Nil
Complaints received during 01.10.2016 to 31.12.2016	19
Complaints resolved during 01.10.2016 to 31.12.2016	19
Complaints pending as on 31.12.2016	Nil

For Novartis India Limited

Monaz Noble

Whole Time Director & Chief Financial Officer