



Novartis India Limited
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Dr. Annie Besant Road
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India
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Email: india.investors@novartis.com
CIN No. L24200MH1947PLC006104
Website: www.novartis.in

May 10, 2018

The Secretary
BSE Limited
Phiroze Jeejeebhoy Towers
Dalal Street
Mumbai 400 001

Book Closure Intimation

NAME OF THE COMPANY: NOVARTIS INDIA LIMITED

Scrip Code	Type of Security	Book Closure	Record Date	Purpose
500672	Equity shares	Friday, July 20, 2018 to Friday, July 27, 2018 (both days inclusive)	-	For the purpose of payment of final dividend upon being declared at the 70th AGM of the Company scheduled on July 27, 2018

Please take the same on record.

Thanking you.

Yours sincerely,

For Novartis India Limited

Trivikram Guda
Company Secretary &
Compliance Officer