



**Fortis Healthcare Limited**

Tower-A, Unitech Business Park, Block-F,  
South City 1, Sector – 41, Gurgaon,  
Haryana – 122 001 (India)

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**FHL/SEC/STEX/RR/2018-19**

**June 11, 2018**

**The National Stock Exchange of India Ltd.  
Corporate Communications Department “Exchange  
Plaza”, 5<sup>th</sup> Floor, Bandra-Kurla Complex, Bandra (East),  
Mumbai - 400051  
Scrip Symbol: FORTIS**

**BSE Limited  
Corporate Services Department Phiroze  
Jeejeebhoy Towers Dalal Street,  
Mumbai – 400 001  
Scrip Code:532843**

**Sub: Update**

Dear Sir(s),

In continuation to our letter(s) ref. no. FHL/SEC/STEX/RR/2018-19 dated May 29, 2018 and June 11, 2018, the date for submission of the Binding Bids as mentioned under Paragraph 4 of the Transaction Process Letter dated May 29, 2018, stands revised to **Thursday, the June 28, 2018**. Rest of the details with respect to the timings and submission remain the same.

You are kindly requested to take the same on record.

Thanking you,  
Yours faithfully

For **Fortis Healthcare Limited**

**Rahul Ranjan  
Company Secretary  
M. No. ACS 17035**